



Forward Looking Statements

Certain information set forth in this presentation, other than historical statements, contains "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995 that are based, in whole or in part, on current expectations, estimates, forecasts, and projections about the Company's business, and management's beliefs about future operations, results, and financial position. These statements are not guarantees of future performance and are subject to a number of risk factors, uncertainties, and assumptions. Actual events, performance, or results could differ materially from the anticipated events, performance, or results expressed or implied by such forward-looking statements. Before making any investment decisions regarding our company, we strongly advise you to read the section entitled "Risk Factors" in our most recent annual report on Form 10-K which can be accessed under the "SEC Filings" link of the "Investor Info" page of our website at www.Gibraltar1.com. We undertake no obligation to update any forward-looking statement, whether as a result of new information, future events or otherwise, except as may be required by applicable law or regulation.

Non-GAAP Financial Data

To supplement Gibraltar's consolidated financial statements presented on a GAAP basis, Gibraltar also presents certain adjusted financial data in this presentation. Adjusted financial data excluded special charges consisting of intangible asset impairments, closing and consolidation of our facilities, acquisition-related costs, non-cash adjustments to the tax valuation allowance, and re-financing costs. These adjustments are shown in the Non-GAAP reconciliation of adjusted operating results excluding special charges provided in the financial schedules in the Appendix of this presentation. The Company believes that the presentation of results excluding special charges provides meaningful supplemental data to investors, as well as management, that are indicative of the Company's core operating results and facilitates comparison of operating results across reporting periods. These adjusted measures should not be viewed as a substitute for our GAAP results.



Agenda

Welcome and Introductions	David Calusdian
Overview: Vision and Strategy	Frank Heard
Operational Improvement Initiatives	John Wagner
Industrial & Infrastructure Products Segment	Kevin Viravec
Break	
Residential Ventilation and Air Management	Charles Jerasa
Residential Postal and Parcel Solutions	Stephen Duffy
Growth & Portfolio Plans	Paul Plourde
Financial Outlook	Kenneth Smith
General Question-and-Answer Session	
Lunch with Management Team	





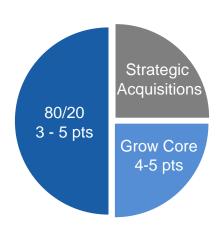
Higher Earnings, Higher Return, Lower Investment

Vision

- Transformational Change in the results and the portfolio
- Achieve best-in-class value creation and shareholder returns
- 2x Revenue 4x Earnings Billion Dollar Market Cap. Relevant

Value Creating Strategy

- Operational margin enhancement, simplification
- Innovation new products & solutions
- Acquisitions strategic accelerator
- Portfolio better allocation of capital and people



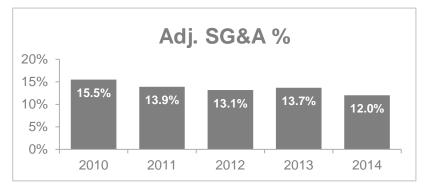
Core Growth + Acquisitions + Margins Increase



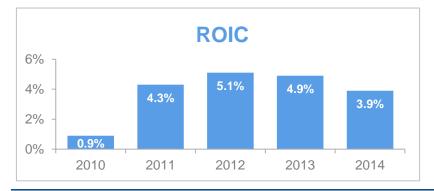
Financial Trends







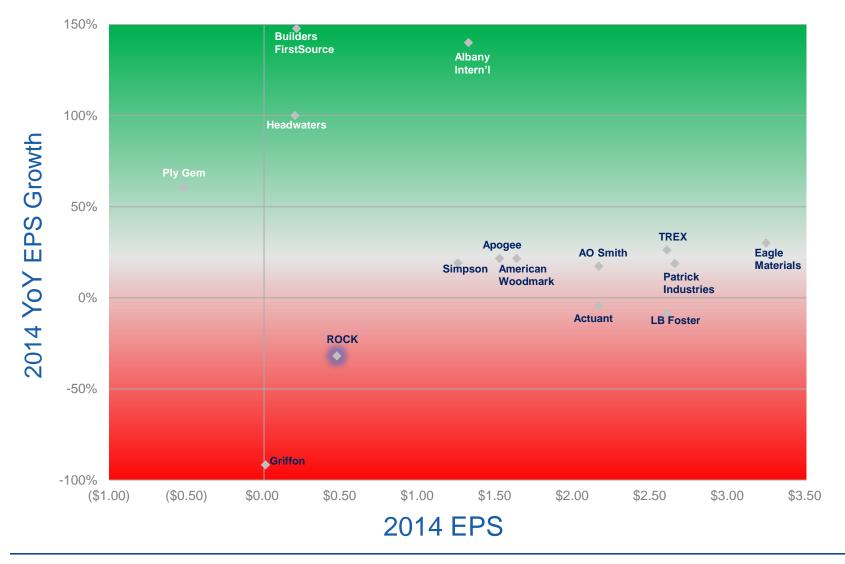








Industry Peers





Transformation

Accomplishments

- Succession Plan
 - Successful transition and segregation of CEO and Chairman roles
 - Successful onboarding of new board members
- Portfolio Review operational review of platforms, businesses, markets and team
- Strategic Review establishment of sustainable value generating strategy
- Leadership CEO, President, realignment of resources complemented by new talent
- Accountability driving a higher level of expectation, capital, expense and people
- Compensation realignment of compensation program to performance
- Capital to Grow high level of liquidity +\$200M and low net leverage
- New Customers and Channels Postal Project, LRT Vancouver, Gutter Helmet
- Cost Reduction \$0.14 per share in O/H reductions, capital projects \$4.5M
- Innovations ExpressLocker Y1- 60 TM, Y2 250, Y3 Rollout, Market > \$500M



Transformation

Disappointments

- Financial
 - Made less money YOY on higher revenues and higher level of capital spending
- Postal Products
 - Delayed ramp up, new investments suppressed and delayed incremental OI benefit
- Impairment
 - \$110M in impairment charges in industrial and infrastructure markets
- Price Management
 - Challenging times to recover costs or margins through price
- Execution inadequate
 - Consolidation of manufacturing facilities cost additional \$2.5M in lost OI
- Portfolio
 - No acquisitions or divestitures



Leadership - Driving Change

Chairman

Frank Heard CEO

Kevin Viravec President Stephen Duffy President

Charles Jerasa
President

Key Changes

- Chairman and CEO
- Board Members (4)
- Executive Leadership (3)
- Alignment of Key Leadership (2)
- New Business Development (1)
- Dedicated Simplification Resources
- Doing More with Same or Less

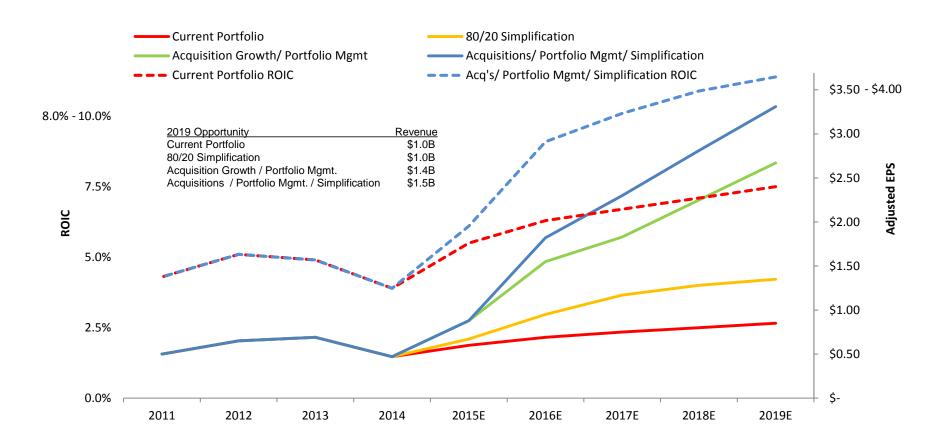
John Wagner
VP Supply Chain &
Business Processes

Paul Plourde
VP Business Development

Simplification Partner



The Opportunity





Capturing The Opportunity

Value Creating Strategy

- 1) Operational Excellence simplify and grow by focusing on the '80' markets, customers and products
- 2) Innovation reallocation of resources on the '80' markets and businesses
- 3) Strategic Acquisitions innovative businesses that will be accretive today & drive longterm shareholder value
- 4) Portfolio Management treat the '20' differently, divest non-core customer segments and products



Operational Excellence

"We will treat the '80' differently than the '20"

Objectives

- Simplify and Streamline business
- Increase Operating Profit
- Grow Revenues by focusing on '80'
- Train Employees to embrace 80/20
- Sustainable culture of simplification

Process

- 80/20 data analysis
- The '80's customers and products
- Realign Assets: capital and human resources
- Inline and Automate the '80'
- Market Rate of Demand Replenishment

The Benefit

Lower O/H, Lower Investment & Footprint, Higher OI, Margins & ROIC





Innovation

Approach

- Allocation of new resources on the '80'
- Differentiating Gibraltar products from competition
- Raise percentage of revenue and migrate from products to engineered solutions

Focus

- Postal Products centralized mail & parcel delivery (last mile)
- Residential whole house air management
- Infrastructure focusing on owning the bridge

"New solutions in pipeline to address these needs"



Acquisitions – as Strategic accelerator

- Focus on being more strategic and proactive
 - Allocating and dedicating new resources internally
 - Partnering with external resources
- Disciplined prospecting approach
 - Strategically important markets and product platforms
 - More formal acquisition filter
 - Supporting financial model focused on higher long-term returns
- Focusing on \$80M to \$150M in 2015

"Best use of capital to drive long-term shareholder value"



Portfolio Management

- 80/20 Simplification Across all Divisions as it relates to...
 - Markets
 - Customers
 - Products
- Evaluate Full Potential of all Platforms
 - Attractive demographics in terms of market size
 - Above-average margin opportunities
- Above Average Sustainable Returns
 - An ability to achieve and defend
- Evaluate Alternatives



Transformation

What we accomplished in 2014

- Successful succession planning and transition for CEO and Board of Directors
- Assessment of portfolio and team
- Instilling new value creation plan
- New leadership in place from top industrial organizations
- Executing on exciting initiatives to drive growth and profitability

What we are targeting for 2015

- Adjusted EPS between \$0.55 \$0.65 at a ROIC of 6% increases of >20%
- Simplification Initiatives SKU reduction ≈ 3,000, O/H \$3.5M, INV. \$12M
- Innovated Products new revenues of \$10M
- Acquisitions close on \$80M \$150M rev/yr. among targeted 6 growth platforms
- Capex ensure capital plan of \$16M is allocated to drive incremental returns



"Make more money every year than prior year...

at a higher rate of return ...

with a more efficient use of capital."





Powerfully Effective, Time Tested Methodologies

- 80/20 Process and Toolkit
- Financial Opportunity
- Project Road Map
- Sustainable Business Model



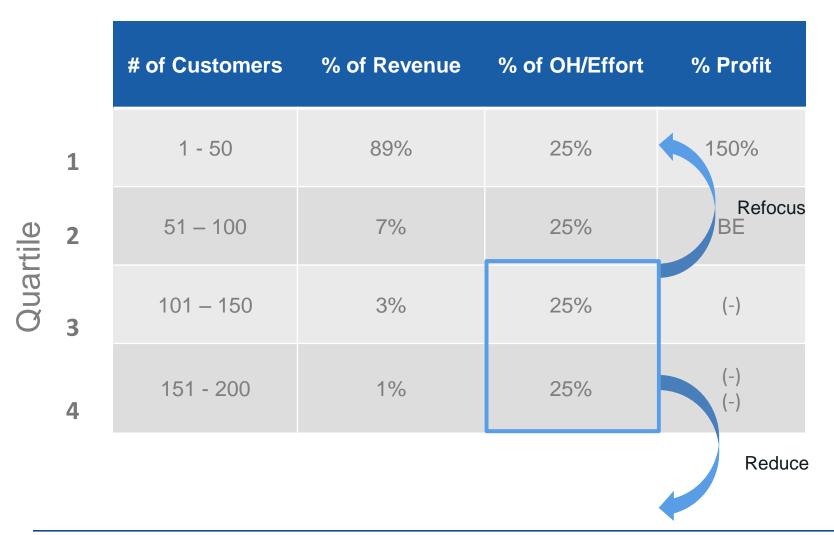


Data Driven Process

		Products		
		High Volume (A)	Low Volume (B)	
Customers	(A)	Quad 1	Quad 2	
	High Volume (A)	High Volume Customers Buy High Volume Products	High Volume Customers Buy Low Volume Products	
	Low Volume (B)	Quad 3 Low Volume Customers Buy High Volume Products	Quad 4 Low Volume Customers Buy Low Volume Products	

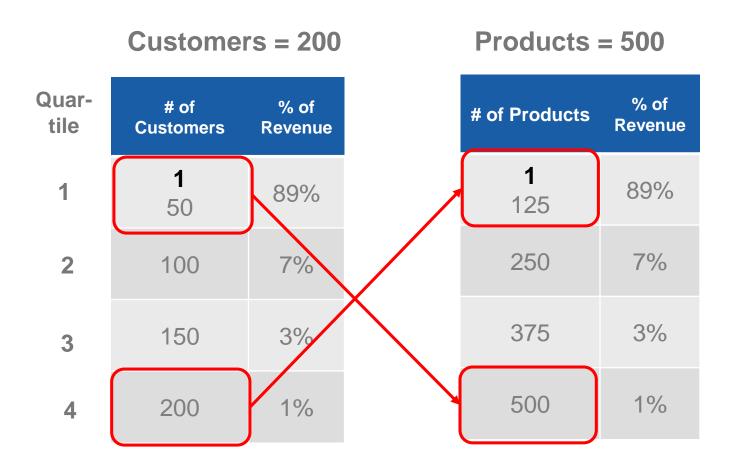


Refocusing Our Customer Effort





Understanding our Product and Customer Relationships





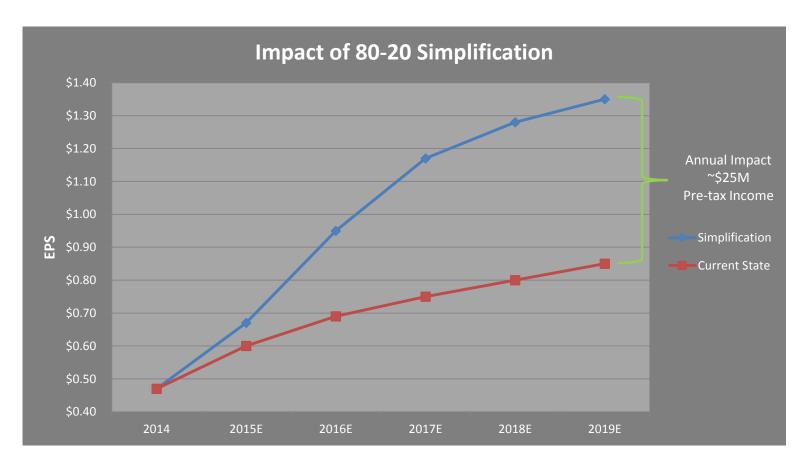
Over Serve the Best

		Products		
		High Volume 2,700 Products	Low Volume 24,300	
	4)	Quad 1	Quad 2	
Customers	High Volume 1,000	High Volume Customers High Volume Products	High Volume Customers Low Volume Products	
		67% of Revenue \$ 65% of CP \$	13% of Revenue \$ 12% of CP \$	
		Quad 3	Quad 4	
	ow Volume 7,700	Low Volume Customers High Volume Products	Low Volume Customers Low Volume Products	
	Lo	13% of Revenue \$ 15% of CP \$	7% of Revenue \$ 8% of CP \$	

CP \$ = Contribution Profit calculated by subtracting material, labor and other variable costs from net sales.



Target Benefits... Higher Profits and Returns



Operating Margin Improvement 200-300 bps Over 3 Years



Target Benefits... Balance Sheet

	12-31-2014	80% - Quadrant -1	20% - Quadrant 2-4
Accounts Receivable (net) \$M	100,000	68,000	32,000
Inventory (net)	130,000	79,000	51,000
Accounts Payable	80,000	52,000	28,000
Property, Plant and Equipment (net)	130,000	65,000	65,000
ROIC	3.9%	7.5%	(1.0)%

80/20 Impact Over Next 5 Years:

• Simplicity: Focus on fewer products & eliminate allocation of resources servicing non-core products/customers

Overhead: Simplification & automation drive 20% cost savings

Inventory: SKUs (3,000); inventory \$(12)M initially, in 2015

Property, Plant and Equipment:

Equipment: (10)% to (20)%

Real Estate: owned / leased square footage (25)% to (30)%



Road Map to Results

Jan. - Feb. 2015

Feb. 2015

Mar. 2015 - 2016

Phase 1

Phase 2

Phase 3

ANALYSIS

- Data Analysis
- Plant Tours by Partner
- Direct Report Interviews
- Executive Reports

80/20 TRAINING

- Process
- Tool Kit

IMPLEMENTATION

- Simplify
- Segment
- Resource
- Streamline



The Ultimate Goal with 80/20

- Applies to all Business Groups
- Removes Complexity
- Will Become Standard Work
- Profitable Growth and Expansion





Journey Not a Destination...

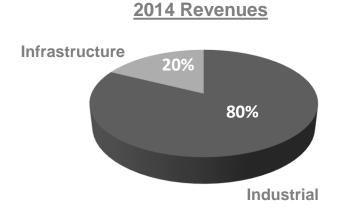
- Impressive Organizational Talent
- There's a Buzz...and it's Growing Louder
- 80/20...The Missing Link

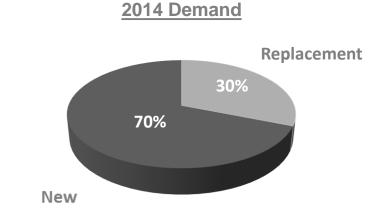


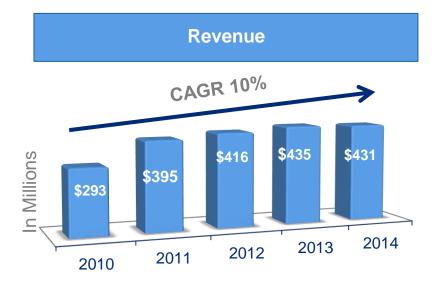


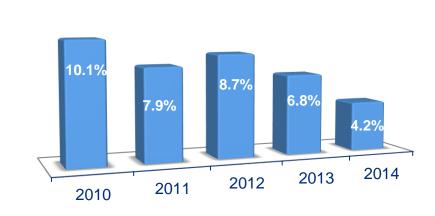


Industrial and Infrastructure Products Segment









Adj. Operating Margin



Market Leadership

Expanded Metal and Engineered Bearings & Joints, **Bar Grating Perforated Metal** Sealants Walkway and Stairs Security Barriers Mitigate Movement Support Dynamic Loads Flooring Architectural Facades Protect Structure **Platforms** Filtration **Bridge Construction** · Oil, Gas and Mining Commercial Construction Manufacturing Plants Roads, Airport Runways Transportation · Chemical Processing Petro-Chemical Offshore Oil and Gas Leisure and Sports Parks

Market Position

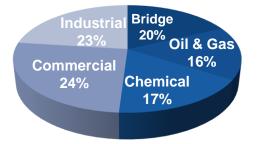
Uses

End Markets









Contractors
17% Distribution
32%
28% OEM
23%

End Markets

Channels



Focused On What We Can Control

Challenging Market Conditions

Declining steel prices unfavorably affecting top line

Lower oil prices increasing scrutiny on new/existing oil-related projects

Government funding uncertainty adversely affecting U.S. transportation infrastructure projects

Favorable end-market fundamentals long-term; 24% of US bridges structurally deficient

Opportunities Within Our Control

Application of 80/20 to reduce complexity

Use of portfolio management to drive improved capital allocation and returns

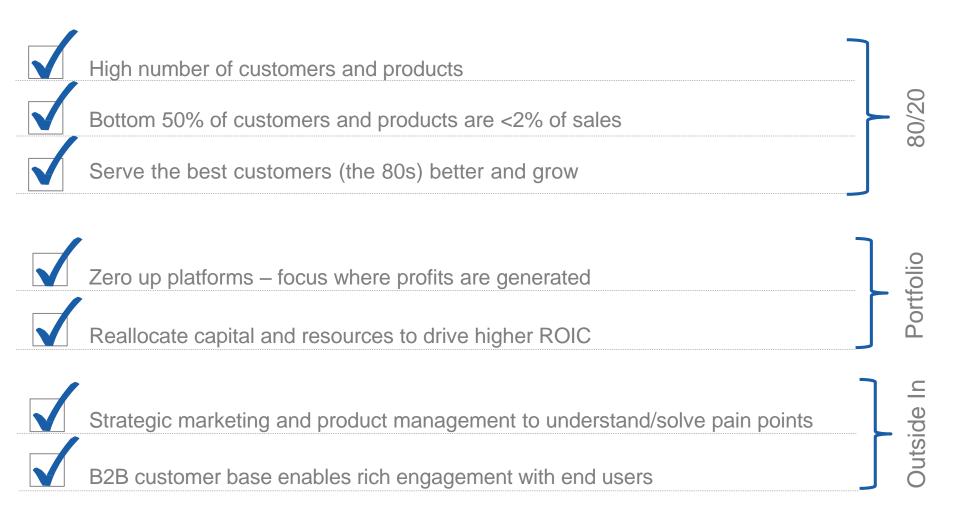
Introduction of outside-in innovation to become a provider of solutions

Organic growth into adjacencies: applications (energy, rail) and geography (international)

Apply 80/20, portfolio management and outside-in innovation to transform the business

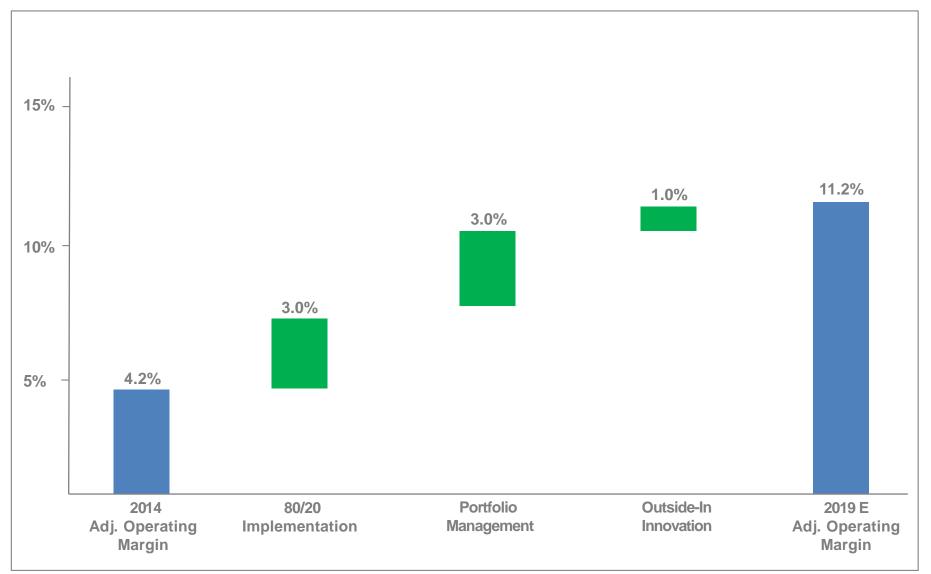


Rich Environment For Simplification



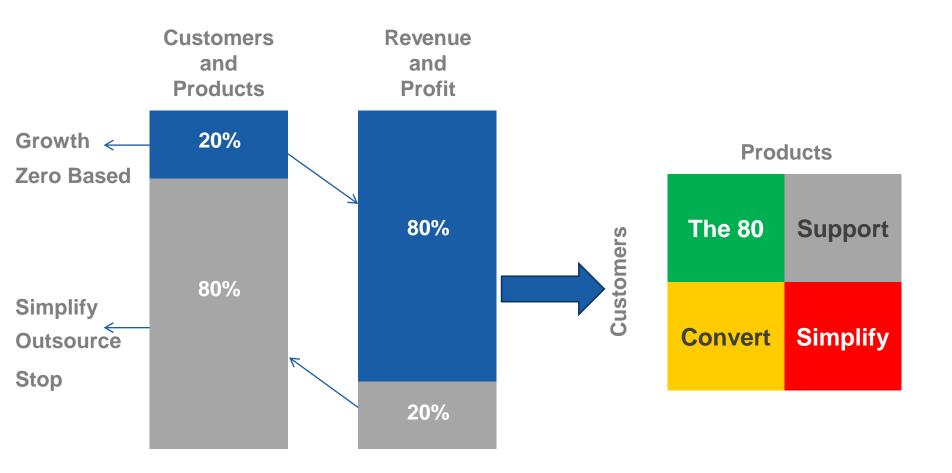


Transformation Starts With 80/20





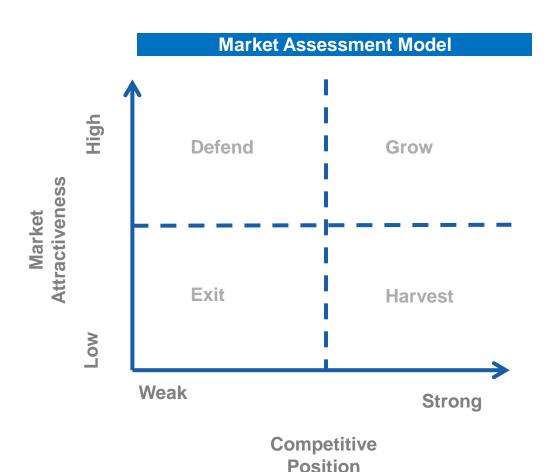
80/20 To Simplify Operations



Reduced complexity yields 300 bps of adj. operating margin improvement



Portfolio Management Accelerates Improvement



"Must Have" Characteristics

- Strong Competitive Position
- Sustainable Differentiation
- Attractive End Markets

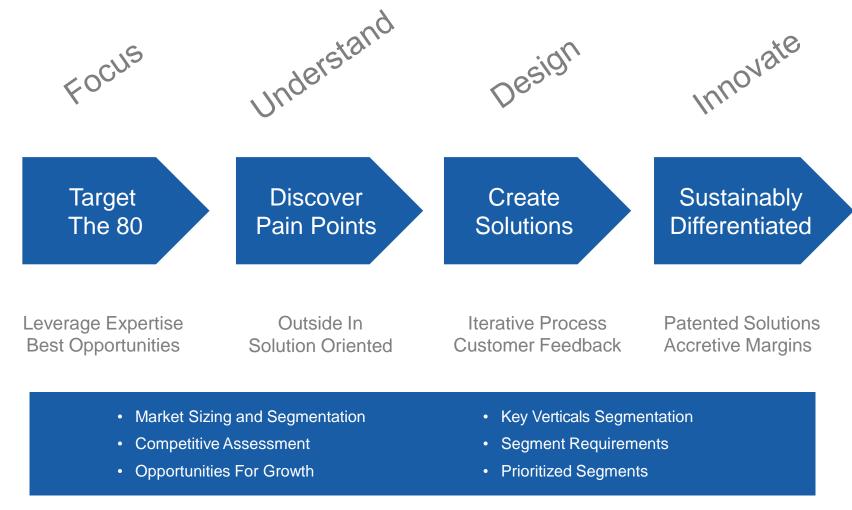
Implementation Objectives

- Addition Through Subtraction
- Accretive Infrastructure Targets
- Incremental Returns With 80/20

Disciplined approach produces 300 bps adj. operating margin improvement



Outside-In Innovation Focused On End User



Focused innovation creates 100 bps of adj. operating margin improvement



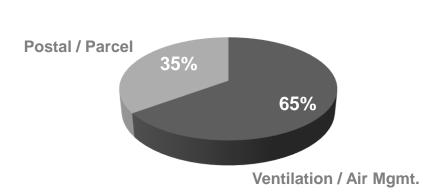
Summary

- Transformation process already underway
- Focused on improving what we can control
- Successfully implementing 80/20
- Strong market leadership foundation
- Favorable long-term market fundamentals

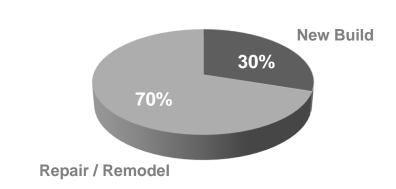




Residential Products Segment



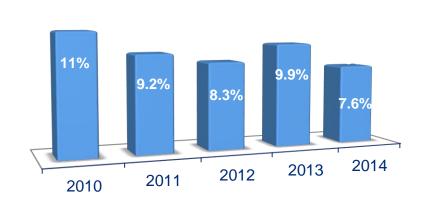
2014 Revenues



Adj. Operating Margin

2014 Demand







Business at a Glance

- Manufacturer and distributor of roofing-related building products
- Products sold through big-box retailers and 1- and 2-step wholesalers
- Nation-wide distribution

Market Trends

- Housing starts and renovation on the rise
 - Declining roof replacements
- Raw material cost volatility
 - Polypropylene
 - Steel, Aluminum



Growing Residential Penetration

Roof and Foundation **Ventilation Products**

New Build

Repair & Remodel

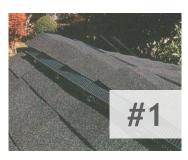
Rain Dispersion, Trim, Flashing

Repair & Remodel

Building Accessories, **Outdoor Comfort**

- New Build New Build
 - Repair & Remodel

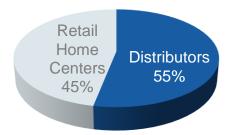
Market Position

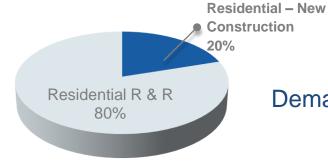






Channels

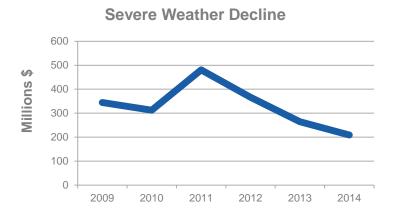


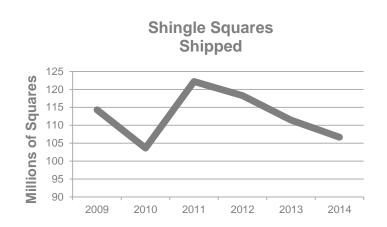


Demand

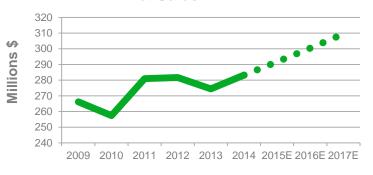


Growing Faster Than Market





Gibraltar Ventilation and Air Mgmt. Net Sales



Severe weather decline

- Shingle squares shipped decline CAGR 2012 2014 = (4)%
- Growth with strategic customers
- Shift in product mix
 - Growth of innovative products



Market Winners – Innovative Products





Hip/Ridge Vent

 Applying Shinglevent II technology to awkward part of roof

Patent Protection

Two (2) US Patents (Patents with protection for minimum 15 years)



Added filter for northern climates

Three (3) US Patents (Patents with protection for minimum 4 years)



Edge Vent

 Technology providing "intake" on the roof Two (2) US Patents & Two (2) Canadian Patents (Patents with protection for minimum 10 years)



Established Products



Power Vents



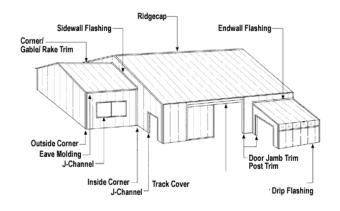
Static Vents



Rainwater Management



Metal Roofing

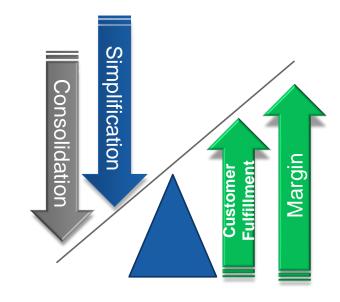


Trims and Flashings



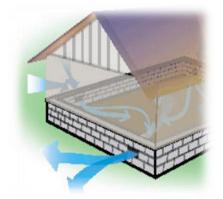
Strategy

- Align manufacturing to market demand
 - Expand plastic vent capacity
 - Focus manufacturing footprint
- Apply 80/20 methodology
- Expand innovative product offerings
 - Solar (ventilation, skylight tubes)
 - Whole house air management





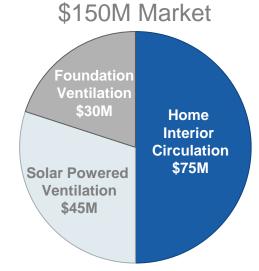
Innovation: Air Management



Low Voltage Foundation Vent

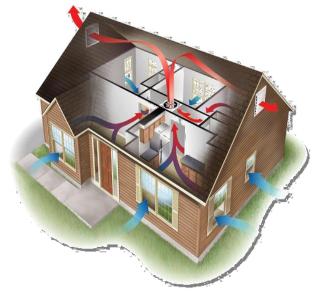


Solar Powered Attic Vent





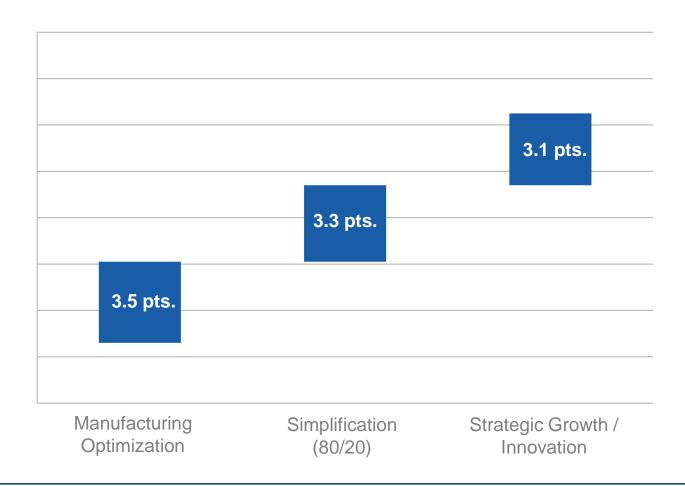
Solar/AC Attic Fan Control



Whole House Fan with energy harvesting switch



Adj. Operating Margin... Incremental Expansion Over 5 Years





Summary

- Adapting strategy to changing market conditions
- Significant margin improvement through consolidation and simplification
- Growth through innovation, acquisition and strategic customers





Leadership in Growth Market

\$220M North America Mailbox Market

	Single Unit Mailbox	Centralized Mailboxes	Electronic Package Lockers
Uses	Door to Door DeliveryCurbside DeliveryMail and Packages	Centralize DeliveryExterior and InteriorMail and Packages	Centralized DeliveryPackages and Other Consumer ItemsNew Construction and Retrofit
End Markets	Single Family HomesSmall Commercial Center	Single Family HomesMulti-Family HomesLarge and Small Commercial	Large Apartment and Condo PropertiesMulti-Family HomesLarge and Small Commercial

Market Application

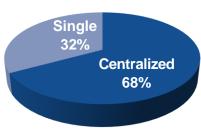








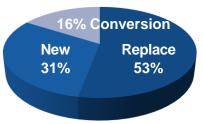
Mailbox Market



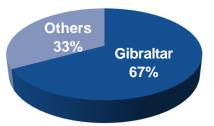




Channels



Product Use

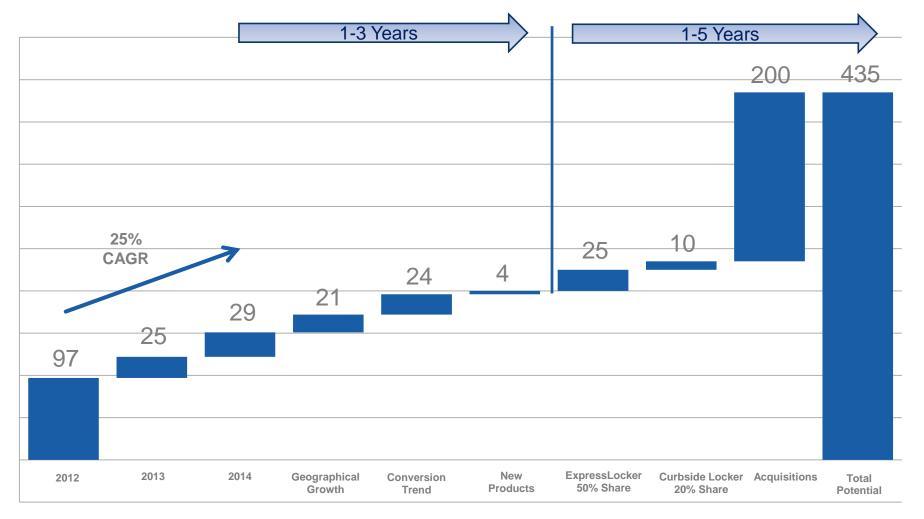


Market Share



Significant Future Growth

Revenue \$M





Favorable Trends in Secular Market

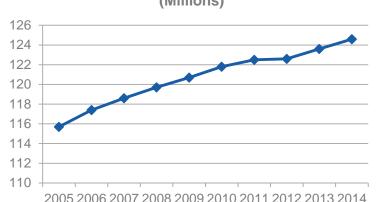
Market Drivers

- Delivery costs continuing to rise
- Multi-family construction recovering faster than single family
- New construction directed towards centralized delivery
- Conversions to centralized delivery in some markets
- eCommerce increasing package volume significantly

Benefits

- Centralized delivery points increasing
 1 million average each year despite
 lower mail volume
- Higher revenue multiple per opening for centralized mail
- Developing consumer need for convenient and secure package delivery/storage solutions

USPS Residential Delivery Points (Millions)







eCommerce Driving Significant Growth

Package Deliveries

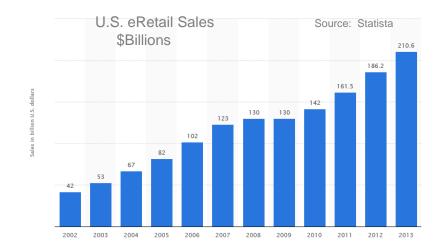
 U.S. e-retail sales expected to grow at compound annual growth rate of 9.5% and occupy 11% of total retail sales by 2018

Source: Forrester Research, Inc.

Proportional growth in package deliveries

	Daily	YOY	Cyber
(000s)	Average	Growth	Peak
UPS	18,186	6.60%	35,000
USPS	11,870	8.10%	28,200
FedEx	6,774	7.90%	22,600

 Pain Points for Consumers, eRetailers, Carriers and Property Owners driving need for new products and services







Gibraltar's ExpressLocker™

Innovative Package Delivery and Storage System



ExpressLocker







USPS

FedEx

UPS



Leading Solution High Density Residential Market

- Convenience
 - On-site 24/7 access to deliveries
- Security
 - Safe and secure storage for high-value items
- Market Leader
 - Nearly 60 installations to date in interior apartment verticals
- Retailer and Carrier Neutral
 - Any online retailer using UPS, FedEx and USPS delivery
- Desirability / Appeal
 - Property owner, carrier and consumer
 - System cost lower than full-time mail management personnel
 - Low monthly cost per occupant



ExpressLocker





High Density Residential Space

Significant Market Opportunity

Distribution of Apartments by Size of Property								
Number of Units on Property	Number of Properties	Percentage of Total Properties	Number of Apartments	Percentage of Total Apartments				
2 to 4	2,034,797	79%	4,954,299	23%				
5 to 9	243,995	9%	1,719,119	8%				
10 to 24	170,004	7%	2,304,498	11%				
25 to 49	59,432	2%	2,116,255	10%				
50 to 99	31,993	1%	2,212,861	10%				
100 or more	38,780	2%	8,213,180	38%				
2 or more	2,579,001	100%	21,520,212	100%				
5 or more	544,204	21%	16,565,913	77%				
Source: NMHC tabulations of 2010 Residential Finance Survey. Posted 4/2010								



Gibraltar is Well Positioned

Commercial Solutions will take a while to shake out...









But less convenient for consumers than residence-based solutions

	Centralized	Curbside
Delivery Points (000's) USPS	21,300	53,000
Est. Market Saturation	25%	5%
Addresses per Opening	2	1_
Potential Units (000's)	2,663	2,650
ASP per Opening	\$300	\$200
Potential Market Size (000's)	\$798,750	\$530,000



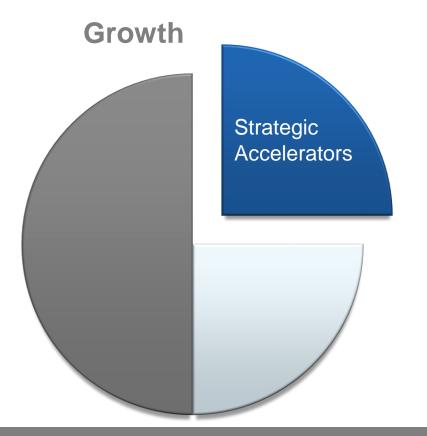
Summary

- Capitalizing on favorable drivers in core secular markets where Gibraltar is the share leader
- eRetail online purchases growing quickly and will continue to drive package delivery growth: pain points growing for eRetailer, Carrier, Property Owners and Consumers
- Developed and launched industry leading, solution-based ExpressLocker that solves industry needs in the high-potential, residential market
- In primary position to achieve significant returns





Earnings Growth Driven by Acquisitions



- \$80M \$150M targeted in 2015
- 10% of revenue annually
- Growing high-return markets
- Leverage core competencies
- Accretive Year 1 on adj. EPS basis
- Long-term value creation

Proactive prospecting in predetermined strategic end markets supported by disciplined ROIC-based valuations for long-term growth



Growth in Existing Platforms

Postal & Parcel Solutions





Mail & Parcel Solutions

- Curbside to centralized
- Parcel delivery
- Last mile

Infrastructure





Isolation Control Systems

- Seismic isolation
- High barriers to entry
- High risk, high margins

Air Management





Whole Home Air Management

- Tighter building envelopes
- Energy efficiency trends
- Energy monitoring

Large Markets, High Growth, High Returns and Technology Rich



Growth in New Platforms / Markets of Interest

Solar Racking and Enclosures





Balance of Systems

Site preparation to panel array hookup

Water Management





Conservation and Reclamation

- Decaying infrastructure
- · Residential gray water management
- Rainwater harvesting

Outdoor Living





Residential

- Extend living space
- Secure, integrated environment

Commercial

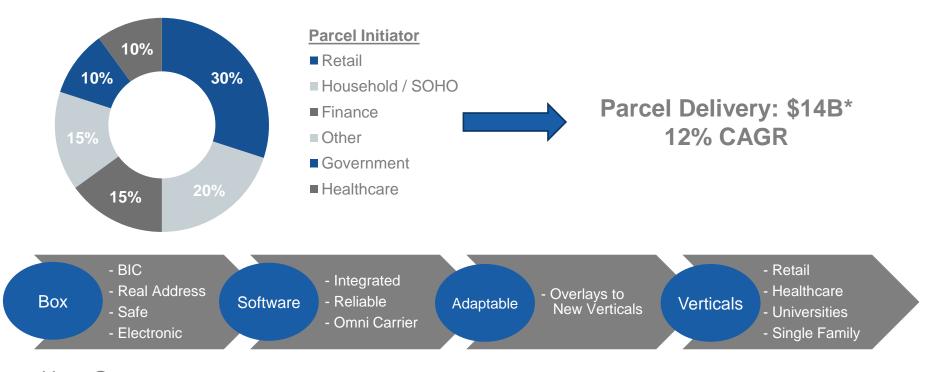
 Leverage water dispersion & infrastructure skills

Large Markets, High Growth, High Returns and Technology Rich



Current Platform: Postal and Parcel Solutions

Ground Delivery \$47B*



<u>User Groups</u>:

Carrier: Reduce redeliveries, extra storage, speed and address confirmation

Customer: Real-time tracking, notification, secure, convenient and cost effective

* Source: IBIS World 2014



Current Platform - Infrastructure

1/3 of US bridges are structurally deficient or functionally obsolete*

Engineered Bearings & Joints, Sealants

\$12.8B* vs. \$20.5B annually \$79.0B* required to repair



The Solution Provider
Design / Engineering
Excellence
Federal / State Qualified

Unrivaled Reliability
Best in Class Manufacturing

Premium Pricing via Risk Mitigation vs. Patents





Competencies to leverage include:

Design & Engineering, Manufacturing, Navigating Codes & Specifications, Project Management

* Source: ASCE.org (American Society of Civil Engineers) 2013 Infrastructure Report Card



Current Platform: Air Management







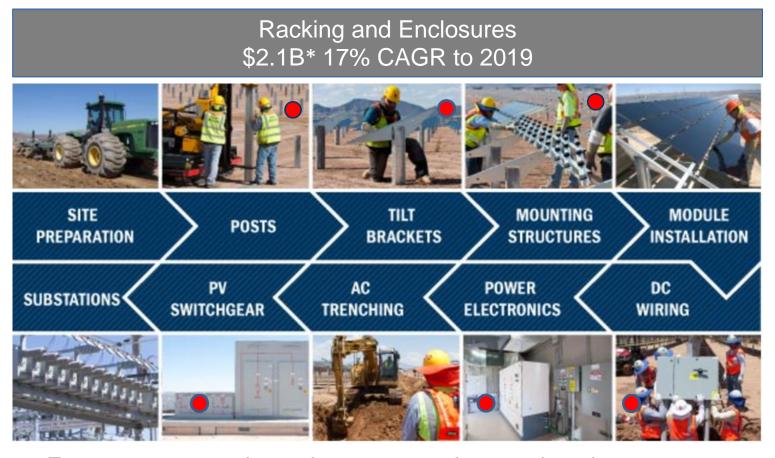
Trend - Whole Home Air Management

- Offset trapped air within sealed building envelopes, particularly in zero carbon footprint homes
- Provide a more comfortable environment
- Increase air quality and circulation
- Lower energy costs and stronger diagnostics

Diagnostics and Sensors Integrated Into Venting Capabilities



New Platform: Solar Energy Infrastructure



- Focus on structural members, connections and enclosures
- Bundle with services to reduce cost in place

Leverage: Procurement, Manufacturing, Bid/Spec Selling



New Platform: Water Management

Market Size -\$7B*



Water Management

- Gray water management
- Reclamation, filtering and monitoring systems
- Dynamic market with new and innovative products in market segment
- Leveraging bar grating manufacturing, steel sourcing, specifications



Infrastructure

- Underfunded public infrastructure
- 240,000 water main breaks / year in USA
- Trillions of gallons of water lost annually
- Unplanned repairs costly
- Leverage our architectural / engineering selling model

Technology Solutions That Lower Cost In Place

*Source: U.S. EPA and ASOCE 2014



New Platform: Outdoor Living

Market Size -\$750 M*



Outdoor Living: Commercial

- Leverage our architectural selling model
- Change in roof construction, multi-family and single-family, flat roof, green
- Compatible with deck sealing products and water management



Outdoor Living: Residential

- Trend to extend living space
- Integrated screening systems
- Sunesta: retractable awnings and engineered shading solutions
- · Security and comfort

Enhance Outdoor Living Space and Experience

*Source: Newswire, Green Roof Market Update 2012



Rigorous Identification, Vetting Process

Value Creation

FAIL

- Commodity player
- Market follower
- Weak team, or strong one not staying
- Multiples not data based
- Low leverage opportunity

Target Platforms Unique Value Proposition Brand Equity Patented Products/Services

Share Leader

Ability to Defend

Leadership Talent

Reasonable Price

Simplification

Growth

PASS

- Patents, differentiator
- Market leader
- Strong team stays on
- Reasonable, fact-based growth model – fair price
- Operational pickup 3-5%

Higher Filtering Standards Yield Higher Quality Opportunities



Enhanced Controls

Formalized Process

- Early warning system
- Increases accountability
- Establishes track record

Audit 1: 6 Months Post-Close

- Did we buy what we thought we bought?
- Achieving financial milestones / synergies
- Leadership and competencies evaluations

Audit 2: 12 Months Post-Close

- Integration timeline
- Compare financial actuals to valuation model
- Are modeled synergies materializing?





Summary

- \$80M \$150M targeted in 2015
- Leverage external networks to increase pipeline quantity and quality
- Valuation and integration focused on long-term value creation





2015 Outlook

Market Lift Mixed – Operational Initiatives

- Residential demand continues gradual increase
 - Secular growth in postal products
- Industrial demand uncertain-to-weak
 - Low oil prices dampen order rates and pricing
 - Funding beyond May 31 for U.S. transportation
- Operational initiatives
 - Simplify cost structure
 - Consolidations
 - Focus on material cost recovery









Affirming 2015 Financial Guidance

Modest End Markets: Excluding Benefits of 80/20

	2014	2015E	Assumptions
Revenues	\$862M	+1% - 2%	Residential: Postal products growth with improving but choppy R&R markets Industrial & Infrastructure slightly unfavorable YoY: 16% exposure to energy markets; low-cost commodities weigh on energy-related demand; weak demand for transportation infrastructure products
Adj. Segment Income Segment Margin	\$52M 6.0%	\$60M - 65M ~ 7.0%	Improvement targeted from operational efficiencies and consolidation initiatives Includes gains/losses on derivatives
Adjusted EPS	\$0.47	\$0.55 - \$0.65	38.5% ETR
Free Cash Flow / Net Sales	+1%	+3% - +4%	2015: higher margins + capex below depreciation
Free Cash Flow Per Share	\$0.30	~ \$1.00	expense



2015 Transformational Year

New Leadership and Initiatives

Operational Excellence

 80/20 process to further right-size and simplify the business and improve margin leverage

Innovation

New products with financial impacts

Portfolio Management

 Allocating leadership time, capital and resources to highest-potential platforms and businesses

Acquisitions as a Strategic Accelerator

 Proactive pursuit of new opportunities aligned with Gibraltar's future shape and scope







2015 Priorities

Residential

- Simplification development and implementation of 80/20 process
- Realize cost reductions from realignment to market demand
- Efficient fulfillment for growing postal / parcel

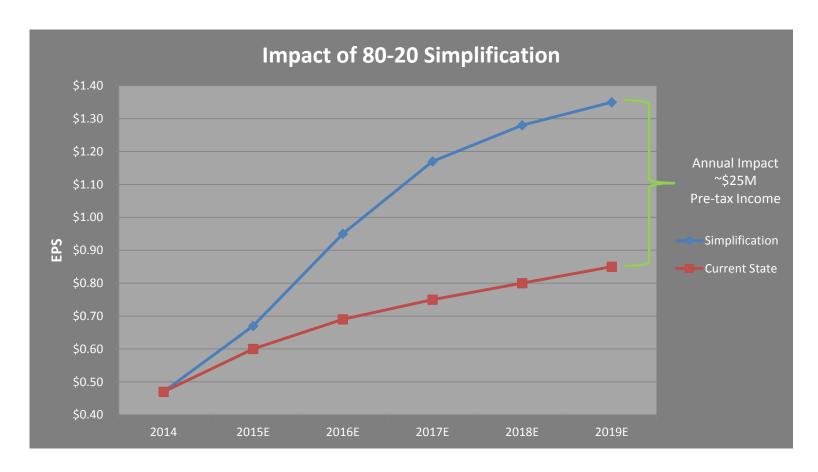
Industrial and Infrastructure

- Simplification development and implementation for 80/20 process
- Capitalize on CAPEX initiatives to automate production processes
- Focus on international and adjacent infrastructure growth opportunities

Financial Performance



Target Benefits... Higher Profits and Returns



Operating Margin Improvement 200-300 bps Over 3 Years



Target Benefits... Balance Sheet

	12-31-2014	80% - Quadrant -1	20% - Quadrant 2-4
Accounts Receivable (net) \$M	100,000	68,000	32,000
Inventory (net)	130,000	79,000	51,000
Accounts Payable	80,000	52,000	28,000
Property, Plant and Equipment (net)	130,000	65,000	65,000
ROIC	3.9%	7.5%	(1.0)%

80/20 Impact Over Next 5 Years:

• Simplicity: Focus on fewer products & eliminate allocation of resources servicing non-core products/customers

Overhead: Simplification & automation drive 20% cost savings

• Inventory: SKUs (3,000); inventory \$(12)M initially, in 2015

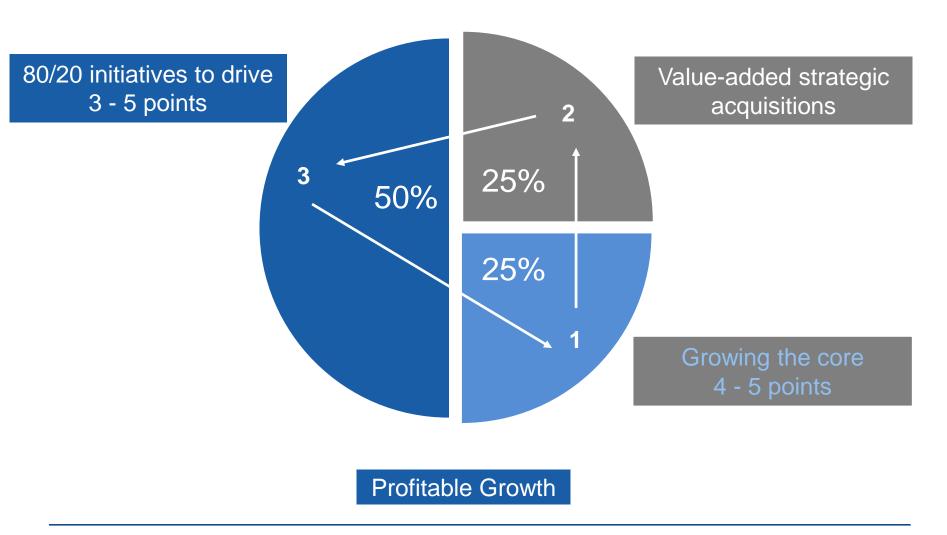
Property, Plant and Equipment:

Equipment: (10)% to (20)%

Real Estate: owned / leased square footage (25)% to (30)%

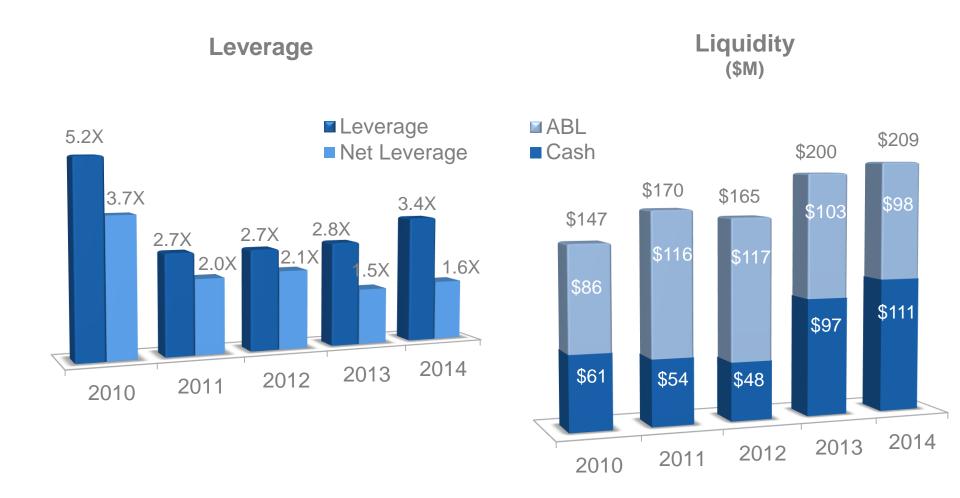


Core Growth + Acquisitions + Margins Increase



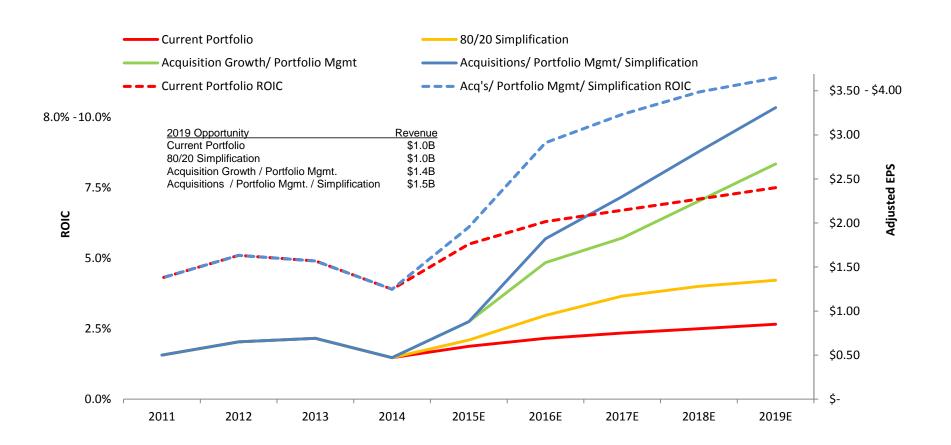


We Have the Balance Sheet to Fund Growth





Value Generation





Each Year...

- ✓ Make more money every year than prior year
- ✓ At a higher rate of return
- ✓ With a more efficient use of capital





(unaudited) / (in thousands) Twelve Months Ended December 31, 2014										
Net Sales		As Reported In GAAP Statements		Acquisition Related Costs		Restructuring Costs		Intangible Asset Impairment	. <u>-</u>	Adjusted Statement of Operations
Net Sales										
Residential Products	\$	431,915	\$	_	\$	_	\$	_	\$	431,915
Industrial & Infrastructure Products		431,432		_		_		_		431,432
Inter-segment sales		(1,260)								(1,260)
Consolidated sales	\$.	862,087	\$.		\$		\$. \$ -	862,087
Income (loss) from operations										
Residential Products	\$	16,416	\$	206	\$	752	\$	15,435	\$	32,809
Industrial & Infrastructure Products		(74,634)		_		919		92,535		18,820
Segment (loss) income		(58,218)		206		1,671		107,970		51,629
Unallocated corporate expense		(12,199)		(1,594)						(13,793)
Consolidated (loss) income from operations		(70,417)		(1,388)		1,671		107,970		37,836
Interest expense		14,421		_		_		_		14,421
Other income		(88)		_		_		_		(88)
(Loss) income before income taxes	•	(84,750)		(1,388)	•	1,671		107,970	•	23,503
(Benefit of) provision for income taxes		(2,958)	_	(510)	_	593		11,811		8,936
(Loss) income from continuing operations	\$	(81,792)	\$	(878)	\$	1,078	\$	96,159	\$	14,567
(Loss) income from continuing operations per share – diluted	\$	(2.63)	\$	(0.02)	\$	0.03	\$	3.09	\$	0.47

(unaudited) / (in thousands)	Twelve Months Ended December 31, 2013											
		As Reported in GAAP Statements		Acquisition Related and Restructuring Costs		Intangible Asset Impairment	Note Refinancing			Deferred Tax Valuation Allowance		Adjusted Statement of Operations
Net Sales												
Residential Products	\$	394,071	\$	_	\$	_	\$	_	\$	_	\$	394,071
Industrial & Infrastructure Products		435,168		_		_		_		_		435,168
Inter-segment sales		(1,672)										(1,672)
Consolidated sales	\$	827,567	\$. \$. \$		\$		\$	827,567
Income from operations												
Residential Products	\$	34,965	\$	3,001	\$	1,000	\$	_	\$	_	\$	38,966
Industrial & Infrastructure Products		7,169		324		22,160		_			-	29,653
Segment Income		42,134		3,325		23,160		_		_		68,619
Unallocated corporate expense		(20,654)		87				_			-	(20,567)
Consolidated income from operations		21,480		3,412		23,160		_		_		48,052
Interest expense		22,489		_		_		(7,166)		_		15,323
Other income		(177)	_		_			_	_		_	(177)
(Loss) income before income taxes		(832)		3,412	-	23,160		7,166		_	-	32,906
Provision for income taxes		4,797	_	1,318	_	753		2,616	_	2,048	_	11,532
(Loss) income from continuing operations	\$	(5,629)	\$	2,094	\$	22,407	\$	4,550	\$	(2,048)	\$	21,374
(Loss) income from continuing operations												
per share – diluted	\$	(0.18)	\$	0.07	\$	0.72	\$	0.15	\$	(0.07)	\$	0.69

(unaudited) / (in thousands)

Twelve Months Ended December 31, 2012

	As Reported In GAAP		Acquisition Related	Restructuring	Intangible Asset	Adjusted Statement of
	Statements	_	Costs	Costs	Impairment	Operations
Net Sales						
Residential Products	\$ 375,105	\$	_	\$ _	\$ _	\$ 375,105
Industrial & Infrastructure Products	416,289		_	_	_	416,289
Inter-segment sales	(1,336)					 (1,336)
Consolidated sales	\$ 790,058	\$		\$ 	\$ 	\$ 790,058
Income from operations						
Residential Products	\$ 23,902	\$	_	\$ 2,457	\$ 4,628	\$ 30,987
Industrial & Infrastructure Products	34,634		296	1,407		 36,337
Segment Income	58,536		296	3,864	4,628	67,324
Unallocated corporate expense	(18,275)	. <u>-</u>	404	140		 (17,731)
Consolidated income from operations	40,261		700	4,004	4,628	49,593
Interest expense	18,582		_	_	_	18,582
Other income	(488)	_	_			(488)
Income before income taxes	22,167		700	4,004	4,628	31,499
Provision for income taxes	9,517		235	1,441	112	11,305
Income from continuing operations	\$ 12,650	\$	465	\$ 2,563	\$ 4,516	\$ 20,194
Income from continuing operations per share – diluted	\$ 0.41	\$	0.01	\$ 0.08	\$ 0.15	\$ 0.65

In GAAP Statements Related Costs Restructuring Costs Surrendered Compensation Stater Operation Net Sales Residential Products \$ 373,006 \$ - \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ 333,006 \$ - \$ - \$ 333,006 \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ - \$ - \$ - \$ 333,006 \$ - \$ - \$ - \$ - \$ - \$ 333,006 \$ - <th>(unaudited) / (in thousands)</th> <th colspan="11">Twelve Months Ended December 31, 2011</th>	(unaudited) / (in thousands)	Twelve Months Ended December 31, 2011										
Residential Products \$ 373,006 \$ - \$ - \$ 3 Industrial & Infrastructure Products 394,995 3 Inter-segment sales (1,394)			Reported In GAAP		Related		O .				Adjusted Statement of Operations	
Industrial & Infrastructure Products 394,995 — — — 3 Inter-segment sales (1,394) — — — — Consolidated sales \$ 766,607 \$ — \$ — \$ Income from operations Residential Products \$ 32,306 \$ — \$ 1,974 \$ — \$	Net Sales											
Inter-segment sales (1,394) — — — — — — 7 Consolidated sales \$ 766,607 \$ — \$ — \$ — \$ 7 Income from operations Residential Products \$ 32,306 \$ — \$ 1,974 \$ — \$	Residential Products	\$	373,006	\$	_	\$	_	\$	_	\$	373,006	
Consolidated sales \$ 766,607 \$ - \$ - \$ 7 Income from operations Residential Products \$ 32,306 \$ - \$ 1,974 \$ - \$	Industrial & Infrastructure Products		394,995		_		_		_		394,995	
Income from operations Residential Products \$ 32,306 \$ — \$ 1,974 \$ — \$	Inter-segment sales		(1,394)		_						(1,394)	
Residential Products \$ 32,306 \$ — \$ 1,974 \$ — \$	Consolidated sales	\$	766,607	\$		\$		\$		\$	766,607	
	Income from operations											
Industrial & Infrastructure Products 26,197 2,467 2,523 —	Residential Products	\$	32,306	\$	_	\$	1,974	\$	_	\$	34,280	
	Industrial & Infrastructure Products		26,197		2,467	•	2,523				31,187	
Segment Income 58,503 2,467 4,497 —	Segment Income		58,503		2,467		4,497		_		65,467	
Unallocated corporate expense (22,345) 986 — 885 (2	Unallocated corporate expense		(22,345)		986	-	_		885		(20,474)	
Consolidated income from operations 36,158 3,453 4,497 885	Consolidated income from operations		36,158		3,453		4,497		885		44,993	
Interest expense 19,363 — — — —	Interest expense		19,363		_		_		_		19,363	
Other income (90)	Other income		(90)		_	•					(90)	
Income before income taxes 16,885 3,453 4,497 885	Income before income taxes		16,885		3,453		4,497		885		25,720	
Provision for income taxes 7,669 1,054 1,683 —	Provision for income taxes		7,669		1,054	•	1,683				10,406	
Income from continuing operations \$ 9,216 \$ 2,399 \$ 2,814 \$ 885 \$	Income from continuing operations	\$	9,216	\$	2,399	\$	2,814	\$	885	\$	15,314	
Income from continuing operations per share – diluted \$ 0.30 \$ 0.08 \$ 0.09 \$ 0.03 \$	Income from continuing operations per share – diluted	\$	0.30	\$	0.08	\$	0.09	\$	0.03	\$	0.50	

(unaudited) / (in thousands)		Tw	velve	e Months Ende	d De	ecember 31, 20	010			
(, , (,	As							Deferred		Adjusted
	Reported in	5		Intangible		Ineffective		Tax		Statement
	GAAP	Restructuring		Asset		Interest		Valuation		of
	Statements	Costs		Impairment		Rate Swap		Allowance	-	Operations
Net Sales										
Residential Products	\$ 345,950	\$ _	\$	_	\$	_	\$	_	\$	345,950
Industrial & Infrastructure Products	292,832	_		_		_		_		292,832
Inter-segment sales	(1,328)									(1,328)
Consolidated sales	\$ 637,454	\$ 	\$		\$		\$		\$	637,454
la como faces en continua										
Income from operations	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									
Residential Products	\$ (14,043)	\$ 2,391	\$	41,488	\$	_	\$	_	\$	29,836
Industrial & Infrastructure Products	(33,830)	4,136		35,476						5,782
Segment Income	(47,873)	6,527		76,964		_		_		35,618
Unallocated corporate expense	(24,769)	558		_		_		_		(24,211)
Consolidated income from operations	(72,642)	7,085		76,964		_		_	•	11,407
Interest expense	19,714	_		_		(1,424)		_		18,290
Other income	(77)					· · · · · · · · · · · · · · · · · · ·				(77)
	(92,279)	7,085	•	76,964		1,424			•	(6,806)
(Loss) income before income taxes								(2.400)		
Provision for income taxes	(16,923)	1,634		14,412		520		(2,400)	-	(2,757)
(Loss) income from continuing operations	\$ (75,356)	\$ 5,451	\$	62,552	\$	904	\$	2,400	\$	(4,049)
(Loss) income from continuing operations										
per share – diluted	\$ (2.49)	\$ 0.18	\$	2.06	\$	0.03	\$	0.09	\$	(0.13)

Free Cash Flow Reconciliation

(unaudited) / (in thousands)

	2010		2011		2012		 2013	 2014
Net cash provided by operating activities Purchase of property, plant, and equipment	\$	69,369 (8,362)	\$	46,695 (11,552)	\$	50,081 (11,351)	\$ 60,295 (14,940)	\$ 32,542 (23,291)
Free Cash Flow	\$	61,007	\$	35,143	\$	38,730	\$ 45,355	\$ 9,251
Average Diluted Shares Outstanding		30,303		30,507		30,864	31,107	31,277
Free Cash Flow Per Share	\$	2.01	\$	1.15	\$	1.25	\$ 1.46	\$ 0.30

Gross Profit Non-GAAP Reconciliation

(unaudited) / (in thousands)	2010	2011	2012	2013	2014
(unaddited) / (iii thousands)		2011	2012	2013	2014
Gross Profit - GAAP	\$ 103,868	\$ 145,115	\$ 149,560	\$ 158,097	\$ 140,045
Acquisition Related Costs	-	2,467	244	685	206
Restructuring Costs	6,361	3,916	3,741	2,519	843
Gross Profit - Adjusted	\$ 110,229	\$ 151,498	\$ 153,545	\$ 161,301	\$ 141,094
Gross Margin - Adjusted	17.3%	19.8%	19.4%	19.5%	16.4%

(unaudited) / (in thousands)	2010	2011	2012	2013	2014
Selling, general, and administrative expense - GAAP	\$ 99,546	\$ 108,957	\$ 104,671	\$ 113,457	\$ 102,492
Acquisition Related Costs	-	(986)	(456)	34	1,594
Restructuring Costs	(724)	(581)	(263)	(242)	(828)
Surrendered Compensation	-	(885)			
Selling, general, and administrative expense - Adjusted	\$ 98,822	\$ 106,505	\$ 103,952	\$ 113,249	\$ 103,258
SG&A Expense as a % of Sales - Adjusted	15.5%	13.9%	13.1%	13.7%	12.0%

ROIC Calculation Reconciliation

(unaudited) / (in thousands)

	<u>2010</u>	<u>2011</u>	<u>2012</u>	<u>2013</u>	<u>2014</u>
(Loss) Income from Continuing Operations - GAAP	\$ (75,356)	\$ 9,216	\$ 12,650	\$ (5,629)	\$ (81,792)
Intangible asset impairment, net of taxes	62,552	-	4,516	22,407	96,159
Restructuring costs, net of taxes	5,451	2,814	2,563	1,695	1,078
Acquisition related costs, net of taxes	-	2,399	465	399	(878)
Other special charges, net of taxes	2,400	885	-	(2,048)	-
Interest expense - special charges, net of taxes	 904	_	-	4,550	-
Adjusted Net (loss) Income	\$ (4,049)	\$ 15,314	\$ 20,194	\$ 21,374	\$ 14,567
Tax effected interest expense	 10,493	 11,529	 11,913	 9,953	 8,938
Adjusted net income before interest	\$ 6,444	\$ 26,843	\$ 32,107	\$ 31,327	\$ 23,505
Average adjusted invested capital (1)	\$ 680,856	\$ 629,242	\$ 626,095	\$ 640,679	\$ 600,962
Return on invested capital	0.9%	 4.3%	 5.1%	4.9%	 3.9%

⁽¹⁾ Average adjusted invested capital was based on the 13-month average of total stockholders' equity adjusted for special charges plus net debt for the period ended December 31.

