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FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

Check this box if no longer subject to
Section 16. Form 4 or Form 5
obligations may continue. See
Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

OMB APPROVAL												
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	hours per response:	0.5
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1. Name and Addres	ss of Reporting Person	1*	2. Issuer Name and Ticker or Trading Symbol GIBRALTAR STEEL CORP [Rock]	5. Relationship of Reporting Person(s) to Issuer (Check all applicable) Director 10% Owner
(Last) 3556 LAKE SH(P O BOX 2028	556 LAKE SHORE RD		3. Date of Earliest Transaction (Month/Day/Year) 05/24/2004	Officer (give title X Other (specify below) Trustee
(Street) BUFFALO (City)	NY (State)	14219-0228 (Zip)	4. If Amendment, Date of Original Filed (Month/Day/Year)	6. Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person

Table I - Non-Derivative Securities Acquired, Disposed of, or Beneficially Owned

1. Title of	Security (Inst	r. 3)	I	Date		2A. Deemed Execution Date, if any (Month/Day/Year)	3. Transa Code (8)		4. Securitie Disposed (5)	es Acquirec Of (D) (Instr	l (A) or . 3, 4 and	5. Amount of Securities Beneficially Owned Following Reported	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)
							Code	v	Amount	(A) or (D)	Price	Transaction(s) (Instr. 3 and 4)		
Common	stock			05/24	/2004		J ⁽¹⁾		1,000	D	\$26.94	345,981	I	By Trust ⁽²⁾
Common	stock			05/24	/2004		J ⁽¹⁾		500	D	\$26.55	345,481	I	By Trust ⁽²⁾
Common	stock			05/24	/2004		J ⁽¹⁾		500	D	\$26.5	344,981	I	By Trust ⁽²⁾
Common	stock			05/24,	/2004		J ⁽¹⁾		1,000	D	\$26.18	343,981	I	by Trust ⁽²⁾
Common	stock			05/24	/2004		J ⁽¹⁾		198.5	D	\$26.94	123,666	I	Rush Creek ⁽³⁾
Common	stock			05/24,	/2004		J ⁽¹⁾		99.25	D	\$26.55	123,566.75	I	Rush Creek ⁽³⁾
Common	stock			05/24,	/2004		J ⁽¹⁾		99.25	D	\$26.5	123,467.5	I	Rush Creek ⁽³⁾
Common	stock			05/24	/2004		J ⁽¹⁾		198.5	D	\$26.18	123,269	I	Rush Creek ⁽³⁾
Common	stock											73,005	D	
Common stock											7,005	I	By Trust ⁽⁴⁾	
Common stock											5,605	I	By Trust ⁽⁵⁾	
Common stock												6,700	I	By Trust ⁽⁶⁾
Common stock												90,880	I	By Trust ⁽⁷⁾
Common stock											5,800	I	By Trust ⁽⁸⁾	
Common stock						5,940		5,940	I	By Trust ⁽⁹⁾				
		Ta				urities Acqui s, warrants,						wned		
1. Title of Derivative 2. 3. Transaction Date 3A. Deem Execution Security or Exercise (Month/Day/Year) if any			3A. Deeme Execution if any (Month/Day	Date,	4. Transactio Code (Inst 8)	n of	6. Date E Expiratio (Month/D	n Date	e ar)	7. Title and Amount of Securities Underlying Derivative Security (Ir and 4)	Der Sec (Ins	Price of ivative urity str. 5) Securities Beneficiall Owned Following Reported	Ownership Form:	11. Nature of Indirect Beneficial Ownership (Instr. 4)

of (D) (Instr. 3, 4 and 5)

Transaction(s) (Instr. 4)

		Ta								posed of, convertil	ole se	lor	r			
1. Title of	2. Conversion	3. Transaction	3A. Deen		C ode Transa		(6A)Nu	m(160e)r	ExDectisEble Expiration	Expiration rcisDatable and		aSollodares	8. Price of Derivative	9. Number of derivative	10. Ownership	11. Nature of Indirect
Esectantation	n of Elespises	e (Month/Day/Year)	if any	,	Code (Instr.		vative rities	(Month/Day		Securi Under	ities lying	Security (Instr. 5)	Securities Beneficially Owned	Form: Direct (D) or Indirect	Beneficial Ownership (Instr. 4)
Underlying Underlying Underlying Underlying Direct (D) Ownership 1. Sale of securities Derivative Derivative Derivative Owned or indirect (Instr. 4) 2. Represents Securities Securities Owned or indirect (Instr. 4) 3. Shares held indirectly representing the pecuniary interest of reporting person in share Discosed and 4) Reported The securities 4. Represents shares of common stock held by Trust for the benefit of a child (Katherina@wtSpria) of an insider of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Gibraltar Steel Corporation of which Trust reporting person serves as one of three Trustees and shares of Corporation of which Trust reporting person serves as one of three Trustees and shares of Corporation of which Trust reporting person serves as one of three Trustees and shares of Corporation of which Trust reporting person serves as one of three Trustees and shares of C																
5. Represents shares voting	s shares of com and investmen	non stock held by tru t power and as to wh	ist for the b ich shares l	enefit of a he disclaim	child (C 15 benefi	arlisle cial ow	Lipke-l nership	Ricci) o).	f an insider o	Gibraltar Ste	el Corpor	Amount or Number	the reporting	person serves as	one of four tru	stees and
		non stock indirectly d investment power									- braltar St Title		ion, of which	the reporting pers	son serves as o	ne of three
7. Represents	s shares of com	non stock held by tru	ist for the b	enefit of i	nsiders o	of Gibra	ltar Ste	el Corp	oration, of w	ich the report	ing perso	n serves as o	ne of five tru	stees and shares v	• voting and inve	stment powe

and as to which shares he disclaims beneficial ownership. 8. Represents shares of common stock held by trust for the benefit of a child (Erica Rae Lipke) of an insider of Gibraltar Steel Corporation, of which the reporting person serves as one of three trustees and

o. Represents snares of common stock neid by trust for the benefit of a child (Erica Rae Lipke) of an insider of Gibraltar Steel Corporation, of which the reporting person serves as one of three trustees and shares voting and investment power and as to which shares he disclaims beneficial ownership.

9. Represents shares of common stock held by trust for the benefit of a child (Elissa Kristina Lipke) of an insider of Gibraltar Steel Corporation of which the reporting person serves as one of three trustees and shares voting and investment power and as to which shares he disclaims beneficial ownership.

/s/Janet N. Gabel, Attorney in Fact for Curtis W. Lipke 05/25/2004

** Signature of Reporting Person Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

* If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.