FORM 4

### UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

OMB APPRO	VAL					
OMB Number:	3235-0287					
Estimated average burden						
hours per response:	0.5					

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

# THE MENT OF OTHER COMMENTS

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person*  MONZA TRUST U/A 1/22/88 F/B/O  LIPKE MEREDITH					GI	2. Issuer Name and Ticker or Trading Symbol GIBRALTAR STEEL CORP [ Rock ]										5. Relationship of Reporting Person(s) to Issuer (Check all applicable)  Director 10% Owner  Officer (give title below)  Other (specify below)				
(Last) 3400 HS	(Fii BC CENTE	,	Middle)		05/	3. Date of Earliest Transaction (Month/Day/Year) 05/28/2004											Tru	st w/inside	r trustee &	
(Street) BUFFALO NY 14203				_   4. If	4. If Amendment, Date of Original Filed (Month/Day/Year)										Individual or Joint/Group Filing (Check Applicable Line)     X Form filed by One Reporting Person     Form filed by More than One Reporting Person					
(City)	(St	ate) (	Zip)																	
		Tabl	e I - No	n-Deriv	ative	Se	ecuri	ities	s Acq	uired,	Dis	posed o	f, o	r Bei	nefici	ially	Owne	ed		
1. Title of Security (Instr. 3)			2. Transa Date (Month/E		r)   E	2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transa Code ( 8)		4. Securities Acquired (A) of Disposed Of (D) (Instr. 3, 4				and 5) Securi		icially d Following	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	of Indirect		
										Code	v	Amount		(A) or (D)	Price	;	Transa	action(s) 3 and 4)		(iiisti. 4)
Common	stock			05/28	/2004					J <sup>(1)</sup>		500		D	\$28	.255	4'	79,481	D	
Common	stock			05/28/2004					J <sup>(1)</sup>		500		D	\$28.27		478,981		D		
Common	stock			05/28	/2004					J <sup>(1)</sup>		1,500		D	\$2	8.3	4'	77,481	D	
Common	stock			05/28	/2004					J <sup>(1)</sup>		500		D	\$2	8.4	4'	76,981	D	
Common	stock			05/28	/2004					J <sup>(1)</sup>		0.25		D	\$28	.255	3	326.75	I	Rush Creek <sup>(2)</sup>
Common	stock			05/28	/2004					J <sup>(1)</sup>		0.25		D	\$28	3.27	:	326.5	I	Rush Creek <sup>(2)</sup>
Common	stock			05/28	/2004					J <sup>(1)</sup>		0.75		D	\$2	8.3	3	325.75	I	Rush Creek <sup>(2)</sup>
Common	stock			05/28	/2004					J <sup>(1)</sup>		0.25		D	\$2	8.4	325.5 I		I	Rush Creek <sup>(2)</sup>
		Та										sed of, onvertib					wned			
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deem Execution if any	ned	4. Transa Code (	ictio	5. or r. D S A (/- D or (I)	. Nun f Deriva Securi A) or Dispos f (D) Instr. nd 5)	nber tive ities red sed 3, 4		exercis on Dat Day/Ye	sable and	7. Title and Amount of Securities Underlying Derivative Security (Instr. and 4)  Amoun or Numbe of Title Shares		d f f s g l Instr. 3	8. Pr Deri Secu (Inst	vative urity	9. Number of derivative Securities Beneficially Owned Following Reported Transaction (Instr. 4)	Ownersh Form: Direct (D or Indire (I) (Instr.	t (Instr. 4)

#### Explanation of Responses:

- $1. \ Sale \ of \ securities \ pursuant \ to \ a \ pre-arranged \ trading \ plan \ established \ pursuant \ to \ Rule \ 10b5-1.$
- 2. Represents shares held by Rush Creek Investment Company, LP ("Limited Partnership"). Reporting person has a 5% interest in the General Partner of the Limited Partnership. The Reporting Person disclaims beneficial ownership of the shares held by the Limited Partnership, except to the extent of its pecuniary interest.

/s/Janet N. Gabel, Attorney in

Fact for Arthur A. Russ, Jr.,

06/01/2004

**Trustee** 

\*\* Signature of Reporting Person

Date

 $Reminder: \ Report \ on \ a \ separate \ line \ for \ each \ class \ of \ securities \ beneficially \ owned \ directly \ or \ indirectly.$ 

- $^{\star}$  If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- \*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

#### ARTHUR A. RUSS, JR.

## LIMITED POWER OF ATTORNEY FOR SECTION 16 REPORTING OBLIGATIONS

Know all by these presents, that the undersigned hereby makes, constitutes and appoints each of Gerald S. Lippes and Janet N. Gabel, each acting individually, as the undersigned's true and lawful attorney-in-fact, with full power and authority as hereinafter described on behalf of and in the name, place and stead of the undersigned to:

- (1) prepare, execute, acknowledge, deliver and file Forms 3, 4, and 5 (including any amendments thereto) with respect to the securities of Gibraltar Steel Corporation, a Delaware corporation (the "Company"), with the United States Securities and Exchange Commission, any national securities exchanges and the Company, as considered necessary or advisable under Section 16(a) of the Securities Exchange Act of 1934 and the rules and regulations promulgated thereunder, as amended from time to time (the "Exchange Act");
- (2) seek or obtain, as the undersigned's representative and on the undersigned's behalf, information on transactions in the Company's securities from any third party, including brokers, employee benefit plan administrators and trustees, and the undersigned hereby authorizes any such person to release any such information to each of the undersigned's attorneys-in-fact appointed by this Power of Attorney and approves and ratifies any such release of information; and
- (3) perform any and all other acts which in the discretion of such attorney-in-fact are necessary or desirable for and on behalf of the undersigned in connection with the foregoing.

The undersigned acknowledges that:

- (1) this Power of Attorney authorizes, but does not require, each such attorney-in-fact to act in their discretion on information provided to such attorney-in-fact without independent verification of such information;
- (2) any documents prepared and/or executed by either such attorney-in-fact on behalf of the undersigned pursuant to this Power of Attorney will be in such form and will contain such information and disclosure as such attorney-in-fact, in his or her discretion, deems necessary or desirable;
- (3) neither the Company nor either of such attorneys-in-fact assumes (i) any liability for the undersigned's responsibility to comply with the requirement of the Exchange Act, (ii) any liability of the undersigned for any failure to comply with such requirements, or (iii) any obligation or liability of the undersigned for profit disgorgement under Section 16(b) of the Exchange Act; and
- (4) this Power of Attorney does not relieve the undersigned from responsibility for compliance with the undersigned's obligations under the Exchange Act, including without limitation the reporting requirements under Section 16 of the Exchange Act.

The undersigned hereby gives and grants each of the foregoing attorneys-in-fact full power and authority to do and perform all and every act and thing whatsoever requisite, necessary or appropriate to be done in and about the foregoing matters as fully to all intents and purposes as the undersigned might or could do if present, hereby ratifying all that each such attorney-in-fact of, for and on behalf of the undersigned, shall lawfully do or cause to be done by virtue of this Limited Power of Attorney.

IN WITNESS WHEREOF, the unde 2003.	ersigned has caused this Power of Attorney to be executed as of this	_ day of August,
Arthur A. Russ, Jr.		
STATE OF NEW YORK  SS:  COUNTY OF		
appeared Arthur A. Russ, Jr., personally knownose name(s) is (are) subscribed to the	year 2003, before me, the undersigned, a notary public in and for said own to me or provided to me on the basis of satisfactory evidence to be within instrument and acknowledged to me that he/she/they executer/their signature(s) on the instrument, the individual(s) or the person instrument.	the individual(s) ted the same in
	Notary Public	

This Power of Attorney shall remain in full force and effect until revoked by the undersigned in a signed writing delivered to each such attorney-in-fact.