UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, DC 20549

FORM 8-K

CURRENT REPORT Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported) October 29, 2014 (October 28, 2014)

GIBRALTAR INDUSTRIES, INC.

(Exact name of registrant as specified in its charter)

Delaware
(State or other jurisdiction of incorporation)

0-22462 (Commission File Number)

16-1445150 (IRS Employer Identification No.)

3556 Lake Shore Road
P.O. Box 2028
Buffalo, New York 14219-0228
(Address of principal executive offices) (Zip Code)

(716) 826-6500 (Registrant's telephone number, including area code)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- o Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- o Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- o Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

TABLE OF CONTENTS

Item 2.02 Results of Operations and Financial Condition	3
Item 5.02 Departure of Directors or Certain Officers; Election of Directors; Appointment of Certain Officers;	
Compensatory Arrangements of Certain Officers	3
Item 7.01 Regulation FD Disclosure	3
Item 8.01 Other Events	3
Item 9.01 Financial Statements and Exhibits	3
SIGNATURE	4
EX - 99.1	
EX - 99.2	

Item 2.02 Results of Operations and Financial Condition

and

Item 7.01 Regulation FD Disclosure

The following information is furnished pursuant to both Item 2.02 and Item 7.01:

On October 28, 2014, Gibraltar Industries, Inc. (the "Company") issued a news release and held a conference call regarding results for the three and nine months ended September 30, 2014. A copy of the news release (the "Release") is furnished herewith as Exhibit 99.1 and is incorporated herein by reference.

The Company references non-GAAP financial information in both the Release and the conference call. A reconciliation of these non-GAAP financial measures is contained in the Release. The information in this Form 8-K under the captions Items 2.02 and 7.01 and Item 9.01, including the Release, shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934 (the "Exchange Act") or otherwise subject to liabilities under that Section and shall not be deemed to be incorporated by reference into any filing of the Company under the Securities Act of 1933 (the "Securities Act") or the Exchange Act, unless the Company specifically incorporates it by reference in a document filed under the Securities Act or the Exchange Act.

Item 5.02 Departure of Directors or Certain Officers; Election of Directors; Appointment of Certain Officers; Compensatory Arrangements of Certain Officers

- (b) Brian J. Lipke will relinquished his position as Chief Executive Officer of Gibraltar Industries, Inc. (the "Company")effective January 1, 2015. Mr. Lipke will continue to serve as Chairman of the Board.
- (c) Frank G. Heard, age 55, has been appointed to Chief Executive Officer and as a member of the Board of Directors of the Company effective January 1, 2015. As of the date of this form 8-K, there have been no changes to his compensation arrangements as previously disclosed in the Company's Current Report on 8-K filed May 14, 2014.
- (d) Effective October 28, 2014, Mr. Craig A. Hindman, age 59, and Mr. Vinod M. Khilnani, age 62, have been appointed to the Board of Directors of the Company as Class I and Class II directors, respectively. Messrs. Hindmand and Khilnani will serve on both the Nominating and Corporate Governance Committee and Compensation Committee. Ms. Jane L. Corwin, 50, who was appointed to the Board of Directors in March, 2014, will serve on both the Audit and Nominating and Corporate Governance Committee.

On October 28, 2014, Gibraltar issued a press release announcing Mr. Lipke's decision to step down from his position as Chief Executive Officer, Mr. Heard's promotion and appointment and Messrs. Hindman and Khilnani's appointments.

Item 8.01 Other Events

Arthur A. Russ, Jr., a Class I director, has announced his intention to retire and in connection with such retirement, tendered his resignation from the Board of Directors of the Company, to be effective May 5, 2015. Mr. Russ' resignation, which was accepted by the Board, was not the result of any disagreement with the Company.

Item 9.01 Financial Statements and Exhibits

(a)-(c) Not Applicable

(d) Exhibits:

Exhibit No.	Description
99.1	Earnings Release issued by Gibraltar Industries, Inc. on October 28, 2014
99.2	News Release issued by Gibraltar Industries, Inc. on October 28, 2014

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

GIBRALTAR INDUSTRIES, INC.

Date: October 29, 2014

By: /s/ Timothy F. Murphy

Timothy F. Murphy

Vice President, Treasurer and Secretary



Gibraltar Reports Third-Quarter Financial Results

- · Sales and Adjusted EPS Exceed Top End of Guidance
- End Markets Continue Gradual Improvement
- Frank Heard to Become CEO on January 1; Brian Lipke to Remain Chairman

Buffalo, **New York**, **October 28**, **2014** - Gibraltar Industries, Inc. (Nasdaq: ROCK), a leading manufacturer and distributor of products for residential and industrial markets, today reported its financial results for the three- and nine-month periods ended September 30, 2014. All financial metrics in this release reflect only the Company's continuing operations unless otherwise noted.

The Company also announced in a separate news release today that current President and Chief Operating Officer Frank Heard will become Gibraltar's President and Chief Executive Officer on January 1, 2015. Brian Lipke will remain as the Company's Chairman.

Third-Quarter Consolidated Results

Gibraltar's net sales for the third quarter of 2014 increased 8% to \$234.1 million, compared with \$217.4 million for the third quarter of 2013. Third-quarter 2014 adjusted net income was \$9.5 million, or \$0.30 per diluted share, compared with adjusted net income of \$9.6 million, or \$0.31 per diluted share, in the third quarter of 2013. The adjusted third-quarter 2014 results exclude special items with an after-tax net gain totaling \$0.1 million resulting primarily from acquisition-related gains and exit activity costs related to business restructuring, with no net effect on earnings per share. The adjusted net income for the third quarter of 2013 excluded after-tax special charges of \$23.3 million, or \$0.75 per diluted share, resulting primarily from impairment charges related to the Company's European businesses. Including these items in the respective periods, the Company's third-quarter 2014 GAAP results were net income of \$9.6 million, or \$0.31 per diluted share, compared with net loss of \$13.7 million, or \$0.44 per share, in the third quarter of 2013.

Nine-month Consolidated Results

For the nine months ended September 30, 2014, total net sales increased 3% to \$660.1 million, from \$638.7 million in the comparable 2013 period. Adjusted net income from continuing operations was \$13.9 million, or \$0.44 per diluted share, compared with \$19.0 million, or \$0.61 per diluted share, in the comparable period of 2013. The adjusted results for the first nine months of 2014 exclude after-tax special charges resulting primarily from the net of acquisition-related gains and exit activity costs related to business restructuring, with no net effect on earnings. Adjusted net income for the first nine months of 2013 excluded after-tax special charges of \$28.6 million, or \$0.92 per diluted share, resulting primarily from impairment charges and costs related to the Company's successful re-financing of its senior subordinated notes. Including these items, GAAP net income for the first nine months of 2014 was \$13.9 million, or \$0.45 per diluted share, compared with the net loss of \$9.6 million, or \$0.31 per diluted share, in the comparable period of 2013.

Management Comments

"Gibraltar's top-line for the third quarter was better than our guidance of \$228 to \$232 million," said Chairman and Chief Executive Officer Brian Lipke. "The growth was driven by accelerating residential market demand for our new centralized postal storage solutions, as well as modestly higher sales volume in our roofing-related businesses. These factors contributed to stronger-than-anticipated revenues in our Residential Products segment. Net sales were also up, year-over-year, in our Industrial and Infrastructure Products segment due to favorable volume and pricing in sales to energy and manufacturing-related customers."

"We were able to deliver this revenue growth without any significant lift from our end markets, where demand remains generally soft," Lipke said. "Our strategic growth initiatives in postal and residential air management products are putting Gibraltar in a stronger position to control its own destiny, largely independent of underlying market trends such as housing starts."

"The Company's adjusted EPS for the third quarter exceeded the high end of our guidance of \$0.23 to \$0.27, and were approximately equal with prior-year results," said Lipke. "Gibraltar's adjusted EPS improved substantially on a sequential basis. In addition to our previously announced manufacturing consolidation and distribution channel initiatives, we completed staffing reductions during the quarter. These margin improvement initiatives plus reduced benefit claims contributed to our sequential improvement in earnings."

Third-Quarter Segment Results

Residential Products

Third-quarter 2014 net sales in Gibraltar's Residential Products segment increased 13% to \$122.1 million, compared with \$108.4 million for the third quarter of 2013. Third-quarter 2014 adjusted operating margin increased 10 basis points year over year to 11.6%. Sales growth in this segment reflected strong demand for postal storage products. The segment's equivalent adjusted operating margin reflected the benefit of higher volume, offset by price reductions provided in certain product lines and costs to build out manufacturing capacity.

Industrial and Infrastructure Products

Third-quarter 2014 net sales in Gibraltar's Industrial & Infrastructure Products segment increased 3% to \$112.0 million, compared to \$109.0 million for the third quarter 2013. Third-quarter 2014 adjusted operating margin improved over the second quarter but decreased 160 basis points year over year to 6.0%. Sales in the segment reflected improving volume in the industrial markets partially offset by lower shipment volumes to the transportation infrastructure market. This segment's adjusted operating margin reflected a less profitable mix compared with the year-earlier quarter due to lower infrastructure shipments. Higher raw material costs also contributed to the reduced margins for the segment.

Outlook

"Looking ahead near-term, we continue to expect demand in the fourth quarter to benefit from orders for postal products as overall end market demand becomes seasonally slower," Gibraltar President Frank Heard said. "This should lead to consolidated top-line growth of 4% to \$193 to \$198 million for the fourth quarter, with full-year revenues in the range of \$853 to \$858 million, a 3% increase compared with 2013."

"On the bottom line for the fourth quarter, higher raw material costs and a less favorable sales mix are expected to weigh on results," said Heard. "As a result, we anticipate reporting adjusted fourth-quarter earnings per share between a loss of \$0.02 and income of \$0.03, compared with \$0.08 for the same period last year, and \$0.42 to \$0.47 for full-year 2014, compared with \$0.69 in 2013. We expect GAAP earnings per share of \$0.42 to \$0.47 for full-year 2014, compared with a loss of \$0.18 in 2013."

"Looking forward to 2015, a number of economic indicators suggest a strengthening in demand for building products, compared with conditions in 2014," Heard said. "With the operational enhancements that we have implemented this past year, we are better positioned to capitalize on end-market growth and deliver improved financial results in the year ahead."

"Most importantly, we have established Gibraltar as a market leader in key applications in the residential and transportation infrastructure markets where growth drivers have the potential to outweigh cyclical factors in the economy over the next three to five years," said Heard. "At the same time, our business simplification and product cost reduction initiatives should enable us to significantly improve the margin leverage in our business model."

Third-Quarter Conference Call Details

Gibraltar has scheduled a conference call today starting at 9:00 a.m. ET to review its results for the third quarter of 2014. Interested parties may access the call by dialing (877) 407-5790 or (201) 689-8328. The presentation slides that will be discussed in the conference call are expected to be available this morning, prior to the start of the call. The slides may be downloaded from the Gibraltar website: http://www.gibraltar1.com. A webcast replay of the conference call and a copy of the transcript will be available on the website following the call.

About Gibraltar

Gibraltar Industries is a leading manufacturer and distributor of building products, focused on residential and low-rise commercial building markets, as well as industrial and transportation infrastructure markets. The Company generates more than 80% of its sales from products that hold leading positions in their markets, and serves customers across North America and Europe. Gibraltar's strategy is to grow organically by expanding its product portfolio and penetration of existing customer accounts, while broadening its market and geographic coverage through the acquisition of companies with leadership positions in adjacent product categories. Comprehensive information about Gibraltar can be found on its website at http://www.gibraltar1.com.

Safe Harbor Statement

Information contained in this news release, other than historical information, contains forward-looking statements and is subject to a number of risk factors, uncertainties, and assumptions. Risk factors that could affect these statements include, but are not limited to, the following: the availability of raw materials and the effects of changing raw material prices on the Company's results of operations; energy prices and usage; changing demand for the Company's products and services; changes in the liquidity of the capital and credit markets; risks associated with the integration of acquisitions; and changes in interest and tax rates. In addition, such forward-looking statements could also be affected by general industry and market conditions, as well as general economic and political conditions. The Company undertakes no obligation to update any forward-looking statements, whether as a result of new information, future events or otherwise, except as may be required by applicable law or regulation.

Non-GAAP Financial Data

To supplement Gibraltar's consolidated financial statements presented on a GAAP basis, Gibraltar also presented certain adjusted financial data in this news release. Adjusted financial data excluded special charges consisting of intangible asset impairments, restructuring primarily associated with the closing and consolidation of our facilities, acquisition-related items, and note re-financing costs. These adjustments are shown in the non-GAAP reconciliation of adjusted operating results excluding special charges provided in the financial schedules that accompany this news release. The Company believes that the presentation of results excluding special charges provides meaningful supplemental data to investors, as well as management, that are indicative of the Company's core operating results and facilitates comparison of operating results across reporting periods as well as comparison with other companies. Special charges are excluded since they may not be considered directly related to our ongoing business operations. These adjusted measures should not be viewed as a substitute for our GAAP results, and may be different than adjusted measures used by other companies.

Next Earnings Announcement

Gibraltar expects to release its financial results for the three- and twelve-month periods ending December 31, 2014, on Wednesday, February 18, 2015, and hold its earnings conference call later that morning, starting at 9:00 a.m. ET.

Contact:

Kenneth Smith Chief Financial Officer 716.826.6500 ext. 3217 kwsmith@gibraltar1.com

GIBRALTAR INDUSTRIES, INC. CONSOLIDATED STATEMENTS OF OPERATIONS (in thousands, except per share data) (unaudited)

	Three Mor Septen		Nine Mor Septer		
	2014	2013	2014		2013
Net Sales	\$ 234,101	\$ 217,412	\$ 660,093	\$	638,732
Cost of sales	192,523	175,650	548,528		516,087
Gross profit	41,578	41,762	111,565		122,645
Selling, general, and administrative expense	23,186	24,754	78,167		84,158
Intangible asset impairment	 	23,160			23,160
Income (loss) from operations	18,392	(6,152)	33,398		15,327
Interest expense	3,657	3,828	10,988		18,678
Other income	(664)	(66)	(172)		(141)
Income (loss) before taxes	15,399	(9,914)	22,582		(3,210)
Provision for income taxes	5,828	3,813	8,666		6,428
Income (loss) from continuing operations	9,571	(13,727)	13,916		(9,638)
Discontinued operations:					
Loss before taxes	(51)	_	(51)		(7)
Benefit of income taxes	 (20)	 	 (20)		(3)
Loss from discontinued operations	(31)	<u> </u>	(31)		(4)
Net income (loss)	\$ 9,540	\$ (13,727)	\$ 13,885	\$	(9,642)
Net earnings per share – Basic:					
Income (loss) from continuing operations	\$ 0.31	\$ (0.44)	\$ 0.45	\$	(0.31)
Loss from discontinued operations	(0.01)	_	(0.01)		_
Net income (loss)	\$ 0.30	\$ (0.44)	\$ 0.44	\$	(0.31)
Weighted average shares outstanding – Basic	 31,083	30,946	31,046		30,916
Net earnings per share – Diluted:					
Income (loss) from continuing operations	\$ 0.31	\$ (0.44)	\$ 0.45	\$	(0.31)
Loss from discontinued operations	(0.01)	_	(0.01)		_
Net income (loss)	\$ 0.30	\$ (0.44)	\$ 0.44	\$	(0.31)
Weighted average shares outstanding – Diluted	31,298	30,946	31,256		30,916

GIBRALTAR INDUSTRIES, INC. CONSOLIDATED BALANCE SHEETS (in thousands, except per share data) (unaudited)

Assets	2014		ecember 31, 2013
Current assets:			
Cash and cash equivalents	\$ 101,013	\$	97,039
Accounts receivable, net of reserve of \$4,625 and \$4,774 in 2014 and 2013	120,257		90,082
Inventories	126,085		121,152
Other current assets	15,992		14,127
Total current assets	363,347		322,400
Property, plant, and equipment, net	130,819		131,752
Goodwill	340,882		341,174
Acquired intangibles	87,259		91,777
Other assets	7,201		7,059
	\$ 929,508	\$	894,162
Liabilities and Shareholders' Equity		-	
Current liabilities:			
Accounts payable	\$ 92,163	\$	69,625
Accrued expenses	52,031		49,879
Current maturities of long-term debt	400		409
Total current liabilities	144,594		119,913
Long-term debt	213,200		213,598
Deferred income taxes	55,144		55,124
Other non-current liabilities	30,730		33,778
Shareholders' equity:			
Preferred stock, \$0.01 par value; authorized 10,000 shares; none outstanding	_		_
Common stock, \$0.01 par value; authorized 50,000 shares; 31,318 and 31,131 shares issued in 2014 and 2013	313		311
Additional paid-in capital	246,374		243,389
Retained earnings	250,334		236,449
Accumulated other comprehensive loss	(5,861)		(3,585)
Cost of 424 and 395 common shares held in treasury in 2014 and 2013	(5,320)		(4,815)
Total shareholders' equity	485,840		471,749
	\$ 929,508	\$	894,162

GIBRALTAR INDUSTRIES, INC. CONSOLIDATED STATEMENTS OF CASH FLOWS (in thousands) (unaudited)

Nine Months Ended September 30,

		2014		2013
Cash Flows from Operating Activities				
Net income (loss)	\$	13,885	\$	(9,642)
Loss from discontinued operations		(31)		(4)
Income (loss) from continuing operations		13,916		(9,638)
Adjustments to reconcile net income (loss) to net cash provided by (used in) operating activities:				
Intangible asset impairment		_		23,160
Depreciation and amortization		19,452		20,396
Stock compensation expense		2,379		2,138
Other non-cash adjustments		(1,579)		4,002
Non-cash charges to interest expense		772		736
Provision for deferred income taxes		77		33
Loss on early note redemption		_		7,166
Increase (decrease) in cash resulting from changes in the following (excluding the effects of acquisitions):				
Accounts receivable		(33,031)		(25,352)
Inventories		(5,526)		(211)
Other current assets and other assets		(1,202)		(602)
Accounts payable		22,260		11,919
Accrued expenses and other non-current liabilities		667		4,169
Net cash provided by operating activities of continuing operations		18,185		37,916
Net cash used in operating activities of discontinued operations		(40)		(9)
Net cash provided by operating activities		18,145		37,907
Cash Flows from Investing Activities	·			
Purchases of property, plant, and equipment		(19,180)		(8,816)
Net proceeds from sale of property and equipment		5,958		12,447
Cash paid for acquisitions, net of cash acquired		_		(5,344)
Other investing activities		121		_
Net cash used in investing activities		(13,101)		(1,713)
Cash Flows from Financing Activities	<u> </u>			
Proceeds from long-term debt		_		210,000
Long-term debt payments		(407)		(205,084)
Payment of deferred financing costs				(3,858)
Payment of note redemption fees		_		(3,702)
Purchase of treasury stock at market prices		(505)		(642)
Net proceeds from issuance of common stock		508		342
Excess tax benefit from stock compensation		99		62
Net cash used in financing activities		(305)		(2,882)
Effect of exchange rate changes on cash		(765)		(492)
Net increase in cash and cash equivalents		3,974		32,820
Cash and cash equivalents at beginning of year		97,039		48,028
Cash and cash equivalents at end of period	¢		¢	
Casii and Casii equivalents at end of period	\$	101,013	\$	80,848

Three Months Ended September 30, 2014

				Septembe	.1 50, 201	. –	
		As Reported In GAAP Statements	Acqı	nisition Related Items	Restruc	cturing Costs	Adjusted Statement of Operations
Net Sales							
Residential Products	\$	122,100	\$	_	\$	_	\$ 122,100
Industrial & Infrastructure Products		112,329		_		_	112,329
Less Inter-Segment Sales		(328)		_		_	(328)
		112,001		_		_	112,001
Consolidated sales		234,101		_		_	234,101
Income from operations							
Residential Products		13,694		_		487	14,181
Industrial & Infrastructure Products		6,574		_		175	6,749
Segment Income		20,268		_		662	20,930
Unallocated corporate expense		(1,876)		(781)		_	(2,657)
Consolidated income from operations		18,392		(781)		662	18,273
Interest expense		3,657		_		_	3,657
Other expense		(664)		_		_	(664)
Income (loss) before income taxes		15,399		(781)		662	15,280
Provision for (benefit of) income taxes		5,828		(290)		257	5,795
Income (loss) from continuing operations	\$	9,571	\$	(491)	\$	405	\$ 9,485
Income (loss) from continuing operations per share – diluted	\$	0.31	\$	(0.02)	\$	0.01	\$ 0.30
Operating margin							
Residential Products		11.2%		— %		0.4%	11.6%
Industrial & Infrastructure Products		5.9%		— % — %		0.4%	6.0%
Segments Margin		8.7%		— % — %		0.2%	8.9%
Consolidated		7.9%		(0.3)%		0.3%	7.8%
* * * * * * * *		5 / 0		(3.3)/0		0.570	, . 0

Three Months Ended September 30, 2013

	As Reported In GAAP Statements			luisition ted Items		ngible Asset npairment	Restri	ucturing Costs	sted Statement Operations
Net Sales									
Residential Products	\$	108,424	\$	_	\$	_	\$	_	\$ 108,424
Industrial & Infrastructure Products		109,645		_		_		_	109,645
Less Inter-Segment Sales		(657)		_					(657)
		108,988							108,988
Consolidated sales		217,412		_		_		_	217,412
Income from operations									
Residential Products		10,068		69		1,000		1,342	12,479
Industrial & Infrastructure Products		(13,876)		6		22,160		(1)	8,289
Segment Income		(3,808)	,	75	-	23,160		1,341	20,768
Unallocated corporate expense		(2,344)		70		_		_	(2,274)
Consolidated (loss) income from operations		(6,152)	,	145	-	23,160		1,341	18,494
Interest expense		3,828		_		_		_	3,828
Other income		(66)		_		_		_	(66)
(Loss) income before income taxes		(9,914)		145		23,160		1,341	14,732
Provision for income taxes		3,813		64		753		541	5,171
(Loss) income from continuing operations	\$	(13,727)	\$	81	\$	22,407	\$	800	\$ 9,561
(Loss) income from continuing operations per share – diluted	\$	(0.44)	\$		\$	0.72	\$	0.03	\$ 0.31
James district			<u> </u>		<u> </u>				
Operating margin									
Residential Products		9.3 %		0.1%		0.9%		1.2%	11.5%
Industrial & Infrastructure Products		(12.7)%		—%		20.3%		—%	7.6%
Segment Margin		(1.8)%		—%		10.7%		0.6%	9.6%
Consolidated		(2.8)%		0.1%		10.7%		0.6%	8.5%

Nine Months Ended September 30, 2014

		As Reported In GAAP Statements		Acquisition Related Items		Restructuring Costs		Adjusted Statement of Operations	
Net Sales									
Residential Products	\$	326,483	\$	_	\$	_	\$	326,483	
Industrial & Infrastructure Products		334,613		_		_		334,613	
Less Inter-Segment Sales		(1,003)		_		_		(1,003)	
		333,610		_		_		333,610	
Consolidated sales		660,093		_		_		660,093	
Income from operations									
Residential Products		26,740		206		632		27,578	
Industrial & Infrastructure Products		15,727		_		634		16,361	
Segment Income		42,467		206		1,266		43,939	
Unallocated corporate expense		(9,069)		(1,521)		_		(10,590)	
Consolidated income from operations		33,398		(1,315)		1,266		33,349	
Interest expense		10,988		_		_		10,988	
Other expense		(172)		_		_		(172)	
Income (loss) before income taxes		22,582		(1,315)		1,266		22,533	
Provision for (benefit of) income taxes		8,666		(484)		482		8,664	
Income (loss) from continuing operations	\$	13,916	\$	(831)	\$	784	\$	13,869	
Income (loss) from continuing operations per share – diluted	\$	0.45	\$	(0.04)	\$	0.03	\$	0.44	
							===		
Operating margin									
Residential Products		8.2%		0.1 %		0.2%		8.4%	
Industrial & Infrastructure Products		4.7%		—%		0.2%		4.9%	
Segments Margin		6.4%		—%		0.2%		6.7%	
Consolidated		5.1%		(0.2)%		0.2%		5.1%	

Nine Months Ended September 30, 2013

	s Reported In GAAP Statements	Acquisition Related Items		Intangible Asset Impairment		Restructuring Costs		Note Refinancing		St	Adjusted atement of Operations
Net Sales								_			
Residential Products	\$ 308,536	\$	_	\$	_	\$	_	\$	_	\$	308,536
Industrial & Infrastructure Products	331,689		_		_		_		_		331,689
Less Inter-Segment Sales	(1,493)		_		_		_		_		(1,493)
	330,196							-			330,196
Consolidated sales	638,732		_		_		_		_		638,732
Income from operations											
Residential Products	29,925		69		1,000		2,052		_		33,046
Industrial & Infrastructure Products	724		209		22,160		74		_		23,167
Segment Income	30,649		278		23,160		2,126		_		56,213
Unallocated corporate expense	(15,322)		190		_		127		_		(15,005)
Consolidated income from operations	15,327		468		23,160		2,253		_		41,208
Interest expense	18,678		_		_		_		(7,166)		11,512
Other income	(141)		_		_		_		_		(141)
(Loss) income before income taxes	(3,210)		468		23,160		2,253		7,166		29,837
Provision for income taxes	6,428		182		753		876		2,616		10,855
(Loss) income from continuing operations	\$ (9,638)	\$	286	\$	22,407	\$	1,377	\$	4,550	\$	18,982
(Loss) income from continuing operations per share – diluted	\$ (0.31)	\$	0.01	\$	0.72	\$	0.04	\$	0.15	\$	0.61
						-					
Operating margin											
Residential Products	9.7 %		%		0.3%		0.7%		—%		10.7%
Industrial & Infrastructure Products	0.2 %		0.1%		6.7%		—%		—%		7.0%
Segment Margin	4.8 %		—%		3.6%		0.3%		—%		8.8%
Consolidated	2.4 %		0.1%		3.6%		0.4%		%		6.5%



Gibraltar President and COO Frank Heard to Become CEO as Part of Planned Succession; Brian Lipke to Remain Chairman

Industry Veterans Craig Hindman and Vinod Khilnani Join Board of Directors

Buffalo, NY, October 28, 2014 — Gibraltar Industries (NASDAQ: ROCK) today announced that as part of a succession planning process, President and Chief Operating Officer Frank Heard will be promoted to Chief Executive Officer and appointed to the board of directors effective January 1, 2015. Brian Lipke, the Company's current Chairman and Chief Executive Officer, will continue as Gibraltar's Chairman.

Separately, Craig Hindman and Vinod Khilnani have been appointed as independent directors of the Company, effective immediately.

CEO Succession

"Frank Heard's hiring earlier this year was part of a multi-year strategic succession plan developed by the board," said Mr. Lipke. "Frank's years of experience in the building products market allowed him to 'hit the ground running' upon joining Gibraltar. During the six months Frank has been on board, he has visited each of our facilities, interacted with the business unit leaders and their management teams, gained an understanding of the strategic positioning of the Company and has met with many of Gibraltar's shareholders. It is clearly evident from the results of these activities and the response from the various constituent groups that Frank is ready to assume the role of President and CEO on January 1, 2015. This will complete the next step in our succession planning process."

"Frank has the right experience and skills necessary to drive improvements in operating performance. Already he has leveraged his cross-enterprise leadership skills, knowledge of the building products industry, and metric-driven operational focus to begin to transform our existing operations. In addition, he has begun to help each business unit become more strategic in driving product and business unit profitability, and has initiated processes that will help the business units sharpen their focus on growth and profit enhancement opportunities. These actions are all part of the strategic plan to accelerate shareholder value creation."

Mr. Heard, age 55, has more than 25 years of experience in the building products industry. Prior to joining Gibraltar he was President, ITW Building Components Group, a division of Illinois Tool Works Inc., a Fortune 200 global diversified industrial manufacturer. As President of ITW Building Components Group he had global responsibility for the strategic direction and operational performance for 25 businesses in 18 country markets across a wide range of industry segments, including residential and commercial construction, retail and component manufacturing.

"During my first six months at Gibraltar, I have been impressed with the solid team of talented and motivated people at the Company," said Mr. Heard. "Through their hard work, Gibraltar has been able to resize and restructure its existing businesses in line with new patterns of market demand, and further position itself for profitable growth. Now, we have an opportunity to accelerate our growth strategy and drive higher returns on capital. This can be accomplished, first, by focusing more deeply on operational excellence through seeking ways to drive complexity out of our existing businesses while adding to their capacity for innovation; and second, by thinking differently about how we allocate people and capital – both inside and beyond our existing business portfolio. I look forward to working with Brian, the board and the entire Gibraltar team to drive long-term profitable growth and enhance shareholder value."

Board Transitions

Vinod Khilnani will replace director Arthur Russ, Jr. who has decided not to stand for re-election and will retire from his board service immediately prior to the 2015 annual meeting of the Company's stockholders. Craig Hindman will replace director Gerald Lippes, who, as previously announced, will retire on December 31, 2014. The size of the Gibraltar board has temporarily been expanded to permit the newly appointed directors to begin their board service prior to the retirements of Messrs. Russ, Lippes and David Campbell. The resulting short overlap of terms was designed to allow for a smooth and orderly transition. "These changes in board composition will combine an existing level of institutional knowledge with new perspectives on strategy and operational excellence," said Mr. Lipke.

Mr. Hindman, age 59, is a global executive and board member with 35 years of leadership experience across multiple industry segments. Most recently he was Executive Vice President/CEO for the Industrial Packaging Group of businesses at Illinois Tool Works Inc. In that role he was responsible for 110 business units operating in 30 countries, and was successful in increasing revenues and margins through innovative growth and business simplification initiatives. He also completed two acquisitions before leading the group's sale to The Carlyle Group in May 2014. He also spent more than two decades in ITW's Construction Products Group, providing him with familiarity with Gibraltar's end markets.

Mr. Khilnani, age 62, most recently was Executive Chairman of the Board at NYSE-listed CTS Corporation, a sensors and electronics components company with operations in North America, Europe and Asia. He previously served as CTS Corporation's Chairman and Chief Executive Officer, as well as its Chief Financial Officer. In addition to implementing growth and market diversification strategies at CTS Corporation, he successfully led restructurings and acquisitions, completed private equity and debt offerings, and established operations in Eastern Europe and Asia. Mr. Khilnani is currently a director of Materion Corporation, 1st Source Corporation, parent company of 1st Source Bank, and ESCO Technologies, Inc.

"The strategic leadership experience that Craig Hindman and Vinod Khilnani bring to Gibraltar's board will be invaluable as we pursue operational excellence through innovation and work to penetrate profitable growth markets inside and beyond our existing business portfolio," said Mr. Lipke. "Our board looks forward to benefiting from Craig's P&L leadership background, as well as his acquisition and divestiture experience. Vinod's strategic experience in public company governance, operations and finance will broaden the board's capabilities in these areas. We are excited to welcome them to the Gibraltar team."

Mr. Lipke wishes to acknowledge and thank the retiring directors for their numerous contributions during their tenure. "Their support, guidance and focus on creating shareholder value were invaluable to the Company, its shareholders and me personally. I thank each of them for their time and effort."

About Gibraltar

Gibraltar Industries is a leading manufacturer and distributor of building products, focused on residential and low-rise commercial building markets, as well as industrial and transportation infrastructure markets. The Company generates more than 80% of its sales from products that hold leading positions in their markets, and serves customers across North America and Europe. Gibraltar's strategy is to grow organically by expanding its product portfolio and penetration of existing customer accounts, while broadening its market and geographic coverage through the acquisition of companies with leadership positions in adjacent product categories. Comprehensive information about Gibraltar can be found on its website at http://www.gibraltar1.com.

Safe Harbor Statement

Information contained in this news release, other than historical information, contains forward-looking statements and is subject to a number of risk factors, uncertainties, and assumptions. Risk factors that could affect these statements include, but are not limited to, the following: the availability of raw materials and the effects of changing raw material prices on the Company's results of operations; energy prices and usage; changing demand for the Company's products and services; changes in the liquidity of the capital and credit markets; risks associated with the integration of acquisitions; and changes in interest and tax rates. In addition, such forward-looking statements could also be affected by general industry and market conditions, as well as general economic and political conditions. The Company undertakes no obligation to update any forward-looking statements, whether as a result of new information, future events or otherwise, except as may be required by applicable law or regulation.

Contact:

Kenneth Smith Chief Financial Officer 716.826.6500 ext. 3217 kwsmith@gibraltar1.com