UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

Amendment No. 1

to

Form S-4

REGISTRATION STATEMENT UNDER THE SECURITIES ACT OF 1933

GIBRALTAR INDUSTRIES, INC.

(Exact name of registrant as specified in its charter)

Delaware

(State or Other Jurisdiction of Incorporation or Organization)

3310

(Primary Standard Industrial Classification Code Number)

See Table of Co-Registrants

13-1445150

(I.R.S. Employer Identification Number)

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer
3556 Lake Shore Road
Buffalo, New York 14219
Tel: (716) 826-6500
Fax: (716) 826-1584

(Name, Address, Including Zip Code, and Telephone Number Including Area Code, of Agent For Service) Copies to:
Michael E. Storck, Esq.
Lippes Mathias Wexler Friedman LLP
665 Main Street, Suite 300
Buffalo, New York 14203
Tel: (716) 853-5100

Fax: (716) 853-5199

Approximate Date of Commencement of Proposed Offer to the Public: As soon as practicable after this Registration Statement becomes effective. If the securities being registered are being offered in connection with the formation of a holding company and there is compliance with General Instruction G, check the following box.

If this form is filed to register additional securities for an offering pursuant to Rule 462(b) under the Securities Act of 1933, as amended (the "Securities Act"), check the following box and list the Securities Act Registration Statement number of the earlier effective Registration Statement for the same offering.

If this form is a post-effective amendment filed pursuant to Rule 462(d) under the Securities Act, check the following box and list the Securities Act Registration Statement number of the earlier effective Registration Statement for the same offering.

The Registrants hereby amend this Registration Statement on such date or dates as may be necessary to delay its effective date until the Registrants shall file a further amendment which specifically states that this Registration Statement shall thereafter become effective in accordance with Section 8(a) of the Securities Act of 1933, as amended, or until the Registration Statement shall become effective on such date as the Commission, acting pursuant to said Section 8(a), may determine.

Table of Co-Registrants

Exact Name of Co-Registrant as Specified in its Charter*	State or Other Jurisdiction of Incorporation or Organization	Primary Standard Industrial Classification Code Number	I.R.S. Employer Identification Number
AIR VENT INC.	Delaware	3444	37-1016691
ALABAMA METAL INDUSTRIES CORPORATION	Delaware	3469	63-0003325
APPLETON SUPPLY COMPANY, INC.	Delaware	3444	13-1546329
3073819 NOVA SCOTIA COMPANY	Nova Scotia, Canada	3398	98-0393556
FORMER LEASING LIQUIDATING LLC	Delaware	3398	20-0768478
FORMER HEAT TREAT LIQUIDATING,	Delaware	3398	20-0170132
CORP.			
BC LIQUIDATING CORP.	Michigan	3398	38-3202445
GIBRALTAR OF NEVADA, INC.	Nevada	3398	57-0510551
CLEVELAND PICKLING, INC.	Delaware	3316	16-1323420
CONSTRUCTION METALS, LLC.	California	3444	33-0467847
DIAMOND PERFORATED METALS, INC.	California	3469	95-2909372
GATOR GRATE, INC.	Louisiana	3469	72-1338254
GIBRALTAR INTERNATIONAL, INC.	Delaware	6719	81-0557276
GIBRALTAR STEEL CORPORATION OF NEW YORK	New York	3316	16-091536
GIBRALTAR STRIP STEEL, INC.	Delaware	3316	06-1217919
GSCNY CORP.	Delaware	3316	20-0330038
GIBRALTAR OF MICHIGAN, INC.	Michigan	3398	38-1614453
GIBRALTAR OF INDIANA, INC.	Michigan	3398	38-2398534
HT LIQUIDATING CORP.	Delaware	3398	16-1570421
INTERNATIONAL GRATING, INC.	Texas	3469	74-1719652
K&W METAL FABRICATORS, LLC	Colorado	3444	84-0625442
GIBRALTAR OF PENNSYLVANIA, INC.	Pennsylvania	3398	25-1550765

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Exact Name of Co-Registrant as Specified in its Charter*	State or Other Jurisdiction of Incorporation or Organization	Primary Standard Industrial Classification Code Number	I.R.S. Employer Identification Number
SCM METAL PRODUCTS, INC.	Delaware	3444	20-4161055
SEA SAFE, INC.	Louisiana	3469	72-0849427
SOLAR GROUP, INC.	Delaware	3469	16-1544663
SOLAR OF MICHIGAN, INC.	Delaware	2514	02-0638711
SOUTHEASTERN METALS	Florida	3444	59-1025796
MANUFACTURING COMPANY INC.			
UNITED STEEL PRODUCTS COMPANY,	Minnesota	3444	41-0914525
INC.			
WM.R. HUBBELL STEEL CORPORATION	Illinois	5051	36-3088188

^{*} The address and telephone number of the principal executive offices of each of the co-registrants is c/o Gibraltar Industries, Inc., 3556 Lake Shore Road, P.O. Box 2028, Buffalo, New York 14219, (716) 826-6500.

EXPLANATORY NOTE

This Amendment is filed solely to file the amended exhibit indicated in Item 21(a) of Part II and updated Item 21(a) of Part II. No change is made to the preliminary prospectus constituting Part I of the Registration Statement or Items 20, 21(b) or 22 of Part II of the Registration Statement.

PART II

INFORMATION NOT REQUIRED IN THE PROSPECTUS

Item 20. Indemnification of Directors and Officers.

Indemnification of Directors and Officers of the Issuer

Gibraltar Industries, Inc. is a corporation organized under the laws of the State of Delaware.

Indemnification under the Delaware General Corporation Law

Section 145 of the Delaware General Corporation Law (the "*DGCL*") authorizes a corporation to indemnify any person who was or is a party, or is threatened to be made a party, to a threatened, pending or completed action, suit or proceeding, whether civil, criminal, administrative or investigative, by reason of the fact that the person is or was a director, officer, employee or agent of the corporation, or is or was serving at the request of the corporation as a director, officer, employee or agent of another corporation, partnership, joint venture, trust or other enterprise, against expenses (including attorneys' fees), judgments, fines and amounts paid in settlement actually and reasonably incurred by the person in connection with such action, suit or proceeding, if the person acted in good faith and in a manner the person reasonably believed to be in, or not opposed to, the best interests of the corporation and, with respect to any criminal action or proceeding, had no reasonable cause to believe the person's conduct was unlawful.

Section 145 of the DGCL does not permit indemnification in any threatened, pending or completed action or suit by or in the right of the corporation in respect of any claim, issue or matter as to which such person shall have been adjudged to be liable to the corporation unless and only to the extent that the Court of Chancery or the court in which such action or suit was brought shall determine upon application that, despite the adjudication of liability, but in view of all the circumstances of the case, such person is fairly and reasonably entitled to indemnity for such expenses, which the Court of Chancery or such other court shall deem proper. To the extent that a present or former director or officer of a corporation has been successful on the merits or otherwise in defense of any action, suit or proceeding referred to above, or in defense of any claim, issue or matter, such person shall be indemnified against expenses, including attorneys' fees, actually and reasonably incurred. Indemnity is mandatory to the extent a claim, issue or matter has been successfully defended.

The DGCL also provides that indemnifications under Section 145 can only be made upon a determination that indemnification of the present or former director, officer or employee or agent is proper in the circumstances because such person has met the applicable standard of conduct set forth in Section 145. Such determination shall be made, with respect to a person who is a director or officer at the time of such determination, (1) by a majority vote of directors who are not a party to the action at issue (even though less than a quorum), (2) by a majority vote of a designated committee of these directors (even though less than a quorum), (3) if there are no such directors, or these directors authorize, by the written opinion of independent legal counsel, or (4) by the stockholders.

The DGCL also empowers a corporation to purchase and maintain insurance on behalf of any person who is or was a director, officer, employee or agent of the corporation, or is or was serving at the request of the corporation as a director, officer, employee or agent of another corporation, partnership, joint venture, trust or other enterprise against any liability asserted against such person and incurred by such person in any such capacity, or arising out of such person's status as such, whether or not the corporation would have the power to indemnify such person against such liability under Section 145 of the DGCL.

Section 102(b)(7) of the DGCL permits a corporation to provide for eliminating or limiting the personal liability of one of its directors for any monetary damages related to a breach of fiduciary duty as a director, so as long the corporation does not eliminate or limit the liability of a director (1) for any breach of the director's duty of loyalty to the corporation or its stockholders, (2) for any acts or omissions not in good faith or which involve intentional misconduct or a knowing violation of law, (3) for unlawful payments of dividends or unlawful stock purchases or redemptions, or (4) for any transaction from which

the director received an improper personal benefit. These provisions will not limit the liability of directors or officers under the federal securities laws of the United States.

Indemnification under the Company's Certificate of Incorporation

Pursuant to its certificate of incorporation the Company shall indemnify its directors and officers to the fullest extent authorized or permitted by the Delaware General Corporation Law, as the same exists or may hereafter be amended, and such right to indemnification shall continue as to a person who has ceased to be a director or officer of the Company and shall inure to the benefit of his or her heirs, executors and administrators; provided, however, that except for proceedings to enforce rights to indemnification, the Company shall not be obligated to indemnify any director or officer (or his or her heirs, executors or administrators) in connection with a proceeding (or part thereof) initiated by such person unless such proceeding (or part thereof) was authorized or consented to by the board of directors of the Company.

Expenses (including attorneys' fees) incurred by an officer or director in defending any civil, criminal, administrative or investigative action, suit or proceeding shall be paid by the Company in advance of final disposition of such action, suit or proceeding upon receipt of an undertaking by or on behalf of such director or officer to repay such amount if it shall ultimately be determined that he or she is not entitled to be indemnified by the Company as authorized in the certificate of incorporation.

The Company may, to the extent authorized from time to time by the board of directors, provide rights to indemnification and to the advancement of expenses to employees and agents of the Company who are not directors or officers.

The rights to indemnification and to the advancement of expenses conferred in the certificate of incorporation shall not be exclusive of any other right which any person may have or hereafter acquire under the certificate of incorporation, the by-laws, any statute, agreement, vote of stockholders or disinterested directors or otherwise.

Any repeal or modification of the indemnification provisions of the certificate of incorporation by the stockholders of the Company shall not adversely affect any rights to indemnification and advancement of expenses of a director or officer of the Company existing pursuant to the certificate of incorporation with respect to any acts or omissions occurring prior to such repeal or modification.

Item 21. Exhibits and Financial Statements

Reference is made to the Exhibit Index following the signature pages hereto which Exhibit Index is incorporated by reference into this Item 21.

Item 22. Undertakings.

The undersigned registrants hereby undertake:

- (1) To file, during any period in which offers or sales are being made, a post-effective amendment to this registration statement:
 - (i) To include any prospectus required by Section 10(a)(3) of the Securities Act of 1933;
- (ii) To reflect in the prospectus any facts or events arising after the effective date of the registration statement, or the most recent post-effective amendment thereof, which, individually or in the aggregate, represent a fundamental change in the information set forth in the registration statement. Notwithstanding the foregoing, any increase or decrease in volume of securities offered, if the total dollar value of securities offered would not exceed that which was registered, and any deviation from the low or high end of the estimated maximum offering range may be reflected in the form of prospectus filed with the Commission pursuant to Rule 424(b) if, in the aggregate, the changes in volume and price represent no more than 20 percent change in the maximum aggregate offering price set forth in the "Calculation of Registration Fee" table in the effective registration statement;

- (iii) To include any material information with respect to the plan of distribution not previously disclosed in the registration statement or any material change to such information in the registration statement;
- (2) That, for the purpose of determining any liability under the Securities Act of 1933, each such post-effective amendment shall be deemed to be a new registration statement relating to the securities offered therein, and the offering of such securities at that time shall be deemed to be the initial bona fide offering thereof; and
- (3) To remove from registration by means of a post-effective amendment any of the securities being registered which remain unsold at the termination of the offering.
- (4) That, for the purpose of determining liability under the Securities Act to any purchaser, each prospectus filed pursuant to Rule 424(b) as part of a registration statement relating to an offering, other than registration statements relying on Rule 430B or other than prospectuses filed in reliance on Rule 430A, shall be deemed to be part of and included in the registration statement as of the date it is first used after effectiveness. Provided, however, that no statement made in a registration statement or prospectus that is part of the registration statement or made in a document incorporated by reference into the registration statement or prospectus that is part of the registration statement will, as to a purchaser with a time of contract of sale prior to such first use, supersede or modify any statement that was made in the registration statement or prospectus that was part of the registration statement or made in any such document immediately prior to such date of first use.

The undersigned registrants hereby undertake that, for purposes of determining any liability under the Securities Act of 1933, each filing of the registrant's annual report pursuant to Section 13(a) or 15(d) of the Securities Exchange Act of 1934 (and, where applicable, each filing of an employee benefit plan's annual report pursuant to Section 15(d) or the Securities Exchange Act of 1934) that is incorporated by reference in the registration statement shall be deemed to be a new registration statement relating to the securities offered therein, and the offering of such securities at that time shall be deemed to be the initial *bona fide* offering thereof.

The undersigned registrants hereby undertake:

- (1) To respond to requests for information that is incorporated by reference into the prospectus pursuant to Items 4, 10(b), 11, or 13 of this Form, within one business day of receipt of such request, and to send the incorporated documents by first class mail or other equally prompt means. This includes information contained in documents filed subsequent to the effective date of the registration statement through the date of responding to the request.
- (2) To supply by means of a post-effective amendment all information concerning a transaction, and the company being acquired involved therein, that was not the subject of and included in the registration statement when it became effective.

Insofar as indemnification for liabilities arising under the Securities Act may be permitted to directors, officers and controlling persons of the registrants pursuant to the foregoing provisions, or otherwise, the registrants have been advised that in the opinion of the Commission, such indemnification is against public policy as expressed in the Securities Act and is, therefore, unenforceable. In the event that a claim for indemnification against such liabilities (other than the payment by a registrant of expenses incurred or paid by a director, officer or controlling person of the registrant in the successful defense of any action, suit or proceeding) is asserted by such director, officer or controlling person in connection with the securities being registered, the registrants will, unless in the opinion of their counsel the matter has been settled by controlling precedent, submit to a court of appropriate jurisdiction the question whether such indemnification by then is against public policy as expressed in the Securities Act and will be governed by the final adjudication of such issue.

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on their behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR INDUSTRIES, INC.

By: /s/ DAVID W. KAY

Signature	Title	Date
/s/ *	Chairman of the Board and	August 8, 2006
Brian J. Lipke	Chief Executive Officer	
	(Principal Executive Officer)	
/s/ *	President and Chief Operating Officer	August 8, 2006
Henning Kornbrekke		
/s/ David W. Kay	Executive Vice President,	August 8, 2006
David W. Kay	Chief Financial Officer and Treasurer	
J	(Principal Financial Officer and	
	Principal Accounting Officer)	
/s/ *	Director	August 8, 2006
Robert E. Sadler, Jr.		
/s/ *	Director	August 8, 2006
Gerald S. Lippes		
/s/ *	Director	August 8, 2006
Arthur A. Russ, Jr.		
/s/ *	Director	August 8, 2006
William P. Montague		
/s/ *	Director	August 8, 2006
David N. Campbell		G
/s/ *	Director	August 8, 2006
William J. Colombo		Ç ,
*By: /s/ David W. Kay		
David W. Kay		
Attorney-in-Fact		
Thomey in Face		
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Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

AIR VENT INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and	
		Principal Pindictal Officer)	
*By:	/s/ David W. Kay		
	David W. Kay		
	Attorney-in-Fact		
		II-v	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

ALABAMA METAL INDUSTRIES CORPORATION

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

Pursuant to the requirements of the Securities Act of 1933, as amended, this registration statement has been signed below by the following persons in the capacities and on the date indicated.

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay /s/ David W. Kay David W. Kay Attorney-in-Fact	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
		II-vi	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

APPLETON SUPPLY COMPANY, INC.

By: /s/ DAVID W. KAY

Signature	Title	Date
/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By: /s/ David W. Kay David W. Kay Attorney-in-Fact		

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

3073819 NOVA SCOTIA COMPANY

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
* By:	David W. Kay David W. Kay Attorney-in-fact		
		II-viii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

FORMER LEASING LIQUIDATING, LLC

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,

Cl	hief Financial Officer and Treasurer	
Signature	Title	Date
/s/*	Chief Executive Officer	August 8, 2006
Brian J. Lipke	(Principal Executive Officer)	
/s/ David W. Kay	Executive Vice President,	August 8, 2006
David W. Kay	Chief Financial Officer and Treasurer	
	Principal Accounting Officer)	
FORMER HEAT TREAT LIQUIDATING CORP.	Manager	August 8, 2006
*		
Brian J. Lipke, Chief Executive Officer and Director		
/s/ David W. Kay		
David W. Kay		
Attorney-in-fact		
	II-ix	
	Signature /s/* Brian J. Lipke /s/ David W. Kay David W. Kay FORMER HEAT TREAT LIQUIDATING CORP. * Brian J. Lipke, Chief Executive Officer and Director /s/ David W. Kay David W. Kay	/s/* Brian J. Lipke /s/ David W. Kay David W. Kay Former Heat Treat Liquidating Corp. * Brian J. Lipke, Chief Executive Officer and Director /s/ David W. Kay David W. Kay David W. Kay Attorney-in-fact Chief Executive Officer (Principal Executive Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer) Manager

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

FORMER HEAT TREAT LIQUIDATING CORP.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
By:	/s/ David W. Kay		
	David W. Kay Attorney-in-fact		
		II-x	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

BC LIQUIDATING CORP.

By: /s/ DAVID W. KAY

David W. Kay Executive Vice President,

Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
Ву:	/s/ David W. Kay		
	David W. Kay		
	Attorney-in-fact		
		II-xi	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR OF NEVADA, INC.

By: /s/ David W. Kay

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
* By:	/s/ DAVID W. KAY David W. Kay Attorney-in-Fact		
		II-xii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

CLEVELAND PICKLING, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	President and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xiii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

CONSTRUCTION METALS, LLC

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
Southeastern Metals Manufacturing Company, Inc.		Manager	August 8, 2006
Ву:	/s/* Brian J. Lipke Chief Executive Officer and director	<u> </u>	
* By:	/s/ David W. Kay David W. Kay Attorney-in-Fact		
		II-xiv	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

DIAMOND PERFORATED METALS, INC.

By: /s/ David W. Kay

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ Brian J. Lipke	* Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact		
		II-xv	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GATOR GRATE, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,

Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xvi	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR INTERNATIONAL, INC.

By: /s/ DAVID W. KAY

David W. Kay

Executive Vice President,

Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay		
	Attorney-in-Fact		
		II-xvii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR STEEL CORPORATION OF NEW YORK

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/* Brian J. Lipke	President and a Director (Principal Executive Officer)	August 8, 2006
	/s/ DAVID W. KAY David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xviii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR STRIP STEEL, INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay		
	Attorney-in-Fact		
		II-xix	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GSCNY CORP.

By: /s/ DAVID W. KAY

David W. Kay

Executive Vice President,

Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xx	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR OF MICHIGAN, INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ DAVID W. KAY David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xxi	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR OF INDIANA, INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer, President and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xxii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

HT LIQUIDATING CORP.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xxiii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

INTERNATIONAL GRATING, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

-	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact		
		II-xxiv	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

K&W METAL FABRICATORS, LLC

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
	Southeastern Metals Manufacturing Company, Inc.	Manager	
Ву:	/s/ * Brian J. Lipke, Chief Executive Officer and Director	_	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	_	
		II-xxv	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

GIBRALTAR OF PENNSYLVANIA, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact		
		II-xxvi	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

SCM METAL PRODUCTS, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
* By:	/s/ David W. Kay David W. Kay Attorney-in-Fact		
		II-xxvii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

SEA SAFE, INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
*By:	/s/ David W. Kay		
	David W. Kay Attorney-in-Fact		
		II-xxviii	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

SOLAR GROUP, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,

Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xxix	

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

SOLAR OF MICHIGAN, INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay David W. Kay	Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
*By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xxx	

Pursuant to the requirements of the Securities Act of 1933, the registrants has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

SOUTHEASTERN METALS MANUFACTURING COMPANY INC.

By: /s/ DAVID W. KAY

	Signature	Title	Date
	/s/* Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
	/s/ David W. Kay	Executive Vice President,	August 8, 2006
	David W. Kay	Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	
By:	/s/ David W. Kay		
	David W. Kay Attorney-in-fact		
		II-xxxi	

SIGNATURES

Pursuant to the requirements of the Securities Act of 1933, the registrants has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

UNITED STEEL PRODUCTS, INC.

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
/s/ David W. Kay David W. Kay		Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
* By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xxxii	

SIGNATURES

Pursuant to the requirements of the Securities Act of 1933, the registrant has duly caused this registration statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Buffalo, State of New York, on August 8, 2006.

WM. R. HUBBELL STEEL CORPORATION

By: /s/ DAVID W. KAY

David W. Kay
Executive Vice President,
Chief Financial Officer and Treasurer

	Signature	Title	Date
	/s/ * Brian J. Lipke	Chief Executive Officer and a Director (Principal Executive Officer)	August 8, 2006
/s/ David W. Kay David W. Kay		Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer and Principal Accounting Officer)	August 8, 2006
* By:	/s/ David W. Kay David W. Kay Attorney-in-Fact	II-xxxiii	

EXHIBIT INDEX

Item 21. Exhibits and Financial Statement Schedules.

(a) Exhibits

Exhibit Number	Description
3.1*	Certificate of Incorporation of the Registrant
3.2*	Amended and Restated By-Laws of the Registrant effective August 11, 1998
4.1	Specimen Common Share Certificate (incorporated by reference number to the same exhibit number to the Company's
7,1	Registration Statement on Form S-1 (Registration No. 33-69304))
4.2	Indenture, dated as of December 8, 2005, among the Company, the Guarantors (as defined therein) and the Trustee
	(incorporated by reference to Exhibit 4.1 to the Company's Current Report on Form 8-K filed December 13, 2005)
4.3	Form of 8% Senior Subordinated Note, Series B, due 2015 (incorporated by reference to Exhibit 4.1 to the Company's
	Current Report on Form 8-K filed December 13, 2005)
5.1**	Opinion of Lippes Mathias Wexler Friedman LLP regarding validity of the new notes and the new guarantees
10.1	Partnership Agreement of Samuel Pickling Management Company dated June 1, 1988 between Cleveland Pickling, Inc
	and Samuel Manu-Tech, Inc. (incorporated by reference to Exhibit 10.7 to the Company's Registration Statement on
	Form S-1 (Registration No. 33-69304))
10.2	Partnership Agreement dated May 1988 among Samuel Pickling Management Company, Universal Steel Co. and Rusco
	Steel Corp., creating Samuel Steel Pickling Company, a general partnership (incorporated by reference to Exhibit 10.8 t
	the Company's Registration Statement on Form S-1 (Registration No. 33-69304))
10.3	Lease dated September 1, 1990 between Erie County Industrial Development Agency and Integrated Technologies
	International, Ltd. (incorporated by reference to Exhibit 10.13 to the Company's Registration Statement on Form S-1
	(Registration No. 33-69304))
10.4	Lease dated June 4, 1993 between Buffalo Crushed Stone, Inc. and Gibraltar Steel Corporation (incorporated by referen
	to Exhibit 10.14 to the Company's Registration Statement on Form S-1 (Registration No. 33-69304))
10.5	Employment Agreement dated as of July 9, 1998 between the Registrant and Brian J. Lipke (incorporated by reference
	Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended September 30, 1998
10.6	Gibraltar Steel Corporation Executive Incentive Bonus Plan (incorporated by reference to Exhibit 10.16 to the Compan
	Registration Statement on Form S-1 (Registration No. 33-69304))
10.7	Agreement dated December 22, 2000 for Adoption by Gibraltar Steel Corporation of New York of the Dreyfus
	Nonstandardized Prototype Profit Sharing Plan and Trust (incorporated by reference to Exhibit 10.1 to the Registrant's
	Quarterly Report on Form 10-Q for the quarter ended June 30, 2001)
10.8	Gibraltar Industries, Inc. Incentive Stock Option Plan, Fifth Amendment and Restatement (incorporated by reference to
	Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended June 30, 2000)
10.9	Gibraltar Industries, Inc. Restricted Stock Plan, First Amendment and Restatement (incorporated by reference to
20.0	Exhibit 10.13 of the Company's Annual Report on Form 10-K for the year ended December 31, 1997)
10.10	Gibraltar Industries, Inc. Non-Qualified Stock Option Plan, First Amendment and Restatement (incorporated by referen
	to Exhibit 10.17 to the Company's Registration Statement on Form S-1 (Registration No. 333-03979)
10.11	Gibraltar Industries, Inc. Profit Sharing Plan dated August 1, 1984, as Amended April 14, 1986 and May 1, 1987
	(incorporated by reference to Exhibit 10.21 to the Company's Registration Statement on Form S-1 (Registration No. 33
	69304))

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Exhibit Number	Description
10.12	Fourth Amended and Restated Credit Agreement among Gibraltar Steel Corporation, Gibraltar Steel Corporation of New York, JPMorgan Chase Bank, as administrative Agent, and various financial institutions that are signatories thereto (incorporated by reference to Exhibit 10.1 to the Registrant's Quarterly Report on Form 10-Q for the quarter ended
	June 30, 2002)
10.13	First Amendment, dated May 28, 1999, to the Partnership Agreement dated May 1988 among Samuel Pickling
	Management Company, Universal Steel Co., and Ruscon Steel Corp., creating Samuel Steel Pickling Company, a general partnership (incorporated by reference to Exhibit 10.20 to the Registrant's Annual Report on Form 10-K for the year ended December 31, 1999)
10.14	Gibraltar 401(k) Plan Amendment and Restatement Effective October 1, 2004 as amended by the First, Second, and Third
	Amendments to the Amendment and Restatement Effective October 1, 2004 (Incorporated by reference to Exhibit 10.19 of
	the Registrant's Annual Report on Form 10-K for the year ended December 31, 2004)
10.15	First Amendment, dated January 20, 1995, to Gibraltar Steel Corporation 401(k) Plan (Incorporated by reference to
	Exhibit 10.28 to the Registrant's Annual Report on Form 10-K for the year ended December 31, 1994)
10.16	Gibraltar Industries, Inc. 2005 Equity Incentive Plan (Incorporated by reference to Exhibit 99.1 to the Registrant's Current Report on Form 8-K filed May 25, 2005)
10.17	Gibraltar Industries, Inc. 2005 Equity Incentive Plan Form of Award of Restricted Units (Long Term Incentive)
	(Incorporated by reference to Exhibit 99.2 to the Registrant's Current Report on Form 8-K filed May 25, 2005)
10.18	Gibraltar Industries, Inc. 2005 Equity Incentive Plan Form of Award of Non-Qualified Option (Incorporated by reference to
	Exhibit 99.3 to the Registrant's Current Report on Form 8-K filed May 25, 2005)
10.19	Gibraltar Industries, Inc. 2005, Equity Incentive Plan Form of Award (Retirement) (Incorporated by reference to
	Exhibit 99.4 to the Registrant's Current Report on Form 8-K filed May 25, 2005)
10.20	Credit Agreement among Gibraltar Industries, Inc., Gibraltar Steel Corporation of New York and Key Bank National
	Association and the other lenders named therein dated as of April 1, 2005 (Incorporated by reference to Exhibit 10.1 to the
10.01	Company's Current Report on Form 8-K filed April 7, 2005)
10.21	Change in Control Agreement between the Company and Brian J. Lipke dated as of April 7, 2005 (Incorporated by
10.22	reference to Exhibit 10.1 to the Company's Current Report on Form 8-K filed April 13, 2005) Change in Control Agreement between the Company and Henning Kornbrekke dated as of April 7, 2005 (Incorporated by
10.22	reference to Exhibit 10.2 to the Company's Current Report on Form 8-K filed April 13, 2005 (incorporated by
10.23	Change in Control Agreement between the Company and David W. Kay dated as of April 7, 2005 (Incorporated by
10.25	reference to Exhibit 10.3 to the Company's Current Report on Form 8-K filed April 13, 2005)
10.24	Agreement and Plan of Merger among Alabama Metal Industries Corporation, Gibraltar Industries, Inc., Expansion Co.,
10.24	Inc. and the security holders named on the schedules thereto dated as of September 9, 2005 (incorporated by reference to
	Exhibit 10.1 to the Company's Current Report on Form 8-K filed September 15, 2005)
10.25	Amendment No. 1 to Credit Agreement among Gibraltar Industries, Inc., Gibraltar Steel Corporation of New York and
	KeyBank National Association and the other lenders named therein dated as of September 9, 2005 (incorporated by
	reference to Exhibit 10.2 to the Company's Current Report on Form 8-K filed September 15, 2005)
10.26	Term Loan Agreement among Gibraltar Industries, Inc., Gibraltar Steel Corporation of New York, KeyBank National
	Association and the lenders named therein dated as of October 3, 2005 (incorporated by reference to Exhibit 10.1 to the
	Company's Current Report on Form 8-K filed October 7, 2005)

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Exhibit Number	Description
10.27	Amended and Restated Credit Agreement, dated as of December 8, 2005, among the Company, Gibraltar Steel
	Corporation of New York, as co-borrower, the lenders parties thereto, KeyBank National Association as administrative
	agent, JPMorgan Chase Bank, N.A. as syndication agent, Harris Trust and Savings Bank, as co-documentation agent,
	HSBC Bank USA, National Association as co-documentation agent, and Manufacturers and Traders Trust Company, as
	co-documentation agent (incorporated by reference to Exhibit 10.1 to the Company's Current Report on Form 8-K filed
	December 13, 2005)
10.28	Registration Rights Agreement, dated as of December 8, 2005, among the Company, the Guarantors (as defined therein)
	and J.P. Morgan Securities Inc., McDonald Investments Inc., and Harris Nesbitt Corp., as initial purchasers of notes
	(incorporated by reference to Exhibit 10.2 to the Company's Current Report on Form 8-K filed December 13, 2005)
10.29	Asset Purchase Agreement among Gibraltar Industries, Inc., its subsidiaries that are signatory thereto and Blue Water
	Thermal Processing LLC dated May 31, 2006 (incorporated by reference to Exhibit 10.1 to the Company's Current Report
	on Form 8-K filed July 7, 2006)
12*	Statement re: computation of earnings to fixed charges
14	Code of Ethics for senior financial officers and the Chief Executive Officer of Gibraltar Steel Corporation; (incorporated
	by reference to Exhibit 14 to the Registrant's Annual Report on Form 10-K for the year ended December 31, 2004)
21*	Subsidiaries of the Registrant
23.1**	Consent of Ernst & Young LLP, Independent Registered Public Accounting Firm
23.2**	Consent of Independent Registered Public Accounting Firm
23.3**	Consent of Independent Auditors
23.4**	Consent of Lippes Mathias Wexler Friedman LLP (contained in Exhibit 5.1)
24*	Power of Attorney
25*	Form T-1 Statement of Eligibility of Trustee under the Trust Indenture Act of 1939, as amended, of The Bank of New
	York, Trust Company, N.A., as Trustee
99.1*	Form of Letter of Transmittal
99.2*	Form of Notice of Guaranteed Delivery
99.3*	Form of Notice to Investors
99.4*	Form of Notice to Broker Dealers

^{*} Previously filed as an exhibit to the Registrants' Registration Statement on Form S-4 (File No. 333-135908) filed with the Securities and Exchange Commission on July 20, 2006.

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^{**} Filed herewith.

August 8, 2006

Gibraltar Industries, Inc. 3556 Lake Shore Road PO Box 2028 Buffalo, NY 14219-0228

Ladies and Gentlemen:

We have acted as counsel for Gibraltar Industries, Inc. (the "Company") and the wholly-owned subsidiaries of the Company listed in Schedule 1 hereto (collectively the "Subsidiary Guarantors") in connection with the Registration Statement on Form S-4 (the "Registration Statement") filed by the Company and the Subsidiary Guarantors with the Securities and Exchange Commission (the "Commission") under the Securities Act of 1933, as amended (the "Securities Act") relating to the issuance by the Company of \$204 million aggregate principal amount of 8% Senior Subordinated Notes due 2015 (the "Exchange Notes") and the guarantees of the Exchange Notes (the "Exchange Note Guarantees") by the Subsidiary Guarantors. The Exchange Notes and the Exchange Note Guarantees are to be offered by the Company and the Subsidiary Guarantees, respectively, in exchange for \$204 million aggregate principal amount of the Company's outstanding 8% Senior Subordinated Notes due 2015 (the "Original Notes") and the guarantees of the Original Notes by the Subsidiary Guarantors. The Exchange Notes and the Exchange Note Guarantees will be issued under an Indenture dated December 8, 2005 (the "Indenture"), by and among the Company, the Subsidiary Guarantors and Bank of New York, as Trustee (the "Trustee").

This opinion letter is being furnished in accordance with the requirements of Item 601(b)(5) of Regulation S-K under the Securities Act of 1933, as amended (the "Act").

In connection with this opinion, we have examined originals or copies, certified or otherwise identified to our satisfaction of:

- i. the Registration Statement;
- ii. executed copy of the Registration Rights Agreement dated December 8, 2005 by and among the Company, the Subsidiary Guarantors and J.P. Morgan Securities Inc., McDonald Investments Inc. and Harris Nesbitt Corp.
 - iii. executed copy of the Indenture;
- iv. the respective Certificates of Incorporation or Certificates of Formation (and any amendments thereto) of the Company and each of the Subsidiary Guarantors;

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- v. the respective By-Laws or operating agreement (and any amendments thereto) of the Company and each of the Subsidiary Guarantors;
- vi. resolutions of the Board of Directors of the Company and resolutions of the Pricing Committee thereof each relating to, among other things, the issuance and sale of the Original Notes and the Exchange Notes, the Indenture, the Registration Rights Agreement and related matters;
- vii. the Statement of Eligibility and Qualification on Form T-1 under the Trust Indenture Act of 1939, as amended, of the Trustee, filed as an exhibit to the Registration Statement; and
 - viii. the form of the Exchange Notes.

We have also examined originals or copies, certified or otherwise identified to our satisfaction, of such records of the Company and such agreements, certificates of public officials, certificates of officers or other representatives of the Company and others, and such other documents, certificates and records as we have deemed necessary or appropriate as a basis for the opinions set forth herein.

In our examination, we have assumed the legal capacity of all natural persons, the genuineness of all signatures, the authenticity of all documents submitted to us as originals, the conformity to original documents of all documents submitted to us as a facsimile, electronic, certified, conformed or photostatic copies and the authenticity of the originals of such copies. In making our examination of documents executed or to be executed, we have assumed that such documents are or will be a valid and binding obligation of, and enforceable against, the parties thereto, other than the Company or the Subsidiary Guarantors. As to any facts material to the opinions expressed herein that we have not independently established or verified, we have relied upon statements and representations of officers and other representatives of the Company and of public officials.

We are licensed to practice law in the State of New York and express no opinion concerning any law other than the federal law of the United States of America, the law of the State of New York and the General Corporation Law of Delaware.

The opinions set forth below are subject to the following qualifications, further assumptions and limitations:

- (a) the validity or enforcement of any agreements or instruments may be limited by applicable bankruptcy, insolvency, reorganization, moratorium or other similar laws affecting creditors' rights generally and by general principles of equity (regardless of whether enforceability is considered in a proceeding in equity or at law); and
- (b) we do not express any opinion as to the applicability or effect of any fraudulent transfer, preference or similar law on the Indenture or any transactions contemplated thereby.

Based upon and subject to the foregoing and the limitations, qualifications, exceptions and assumptions set forth herein, we are of the opinion that:

- 1. When the applicable provisions of the Securities Act and such "Blue Sky" or other securities laws as may be applicable shall have been complied with, the Exchange Notes, when issued by the Company and executed, authenticated, issued and delivered in accordance with the Indenture and as described in the prospectus forming a part of the Registration Statement, will be legal, valid and binding obligations of the Company, enforceable against the Company in accordance with their terms.
- 2. When the applicable provisions of the Securities Act and such "Blue Sky" or other securities laws as may be applicable shall have been complied with, each of the Exchange Note Guarantees, when issued

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by the Subsidiary Guarantors and executed, authenticated, issued and delivered in accordance with the Indenture and as described in the prospectus forming a part of the Registration Statement, will be legal, valid and binding obligations of the applicable Subsidiary Guarantors, enforceable against each such Subsidiary Guarantor in accordance with its terms.

We hereby consent to the filing of this opinion with the Commission as an exhibit to the Registration Statement. We also consent to the reference to our firm under the caption "Legal Matters" in the prospectus included in the Registration Statement. In giving this consent, we do not thereby admit that we are included in the category of persons whose consent is required under the Act or the rules and regulations of the Commission.

Very truly yours,

Lippes Mathias Wexler Friedman LLP

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SCHEDULE 1

GUARANTORS

Name

Air Vent Inc.

Alabama Metal Industries Corporation

Appleton Supply Company, Inc.

B&W Heat Treating Corp.

B&W Leasing, LLC

B&W of Michigan, Inc.

Brazing Concepts Company

Carolina Commercial Heat Treating, Inc.

Cleveland Pickling, Inc.

Construction Metals Inc.

Diamond Perforated Metals, Inc.

Gator Grate, Inc.

Gibraltar International, Inc.

Gibraltar Steel Corporation of New York

Gibraltar Strip Steel, Inc.

GSCNY Corp. Harbor Metal Treating Co.

Harbor Metal Treating of Indiana, Inc.

Hi-Temp Heat Treating, Inc.

International Grating, Inc.

K&W Fabricators, Inc.

Pennsylvania Industrial Heat Treaters, Inc.

SCM Metal Products, Inc.

Sea Safe, Inc.

Solar Group, Inc.

Solar of Michigan, Inc.

Southeastern Metals Manufacturing Company, Inc.

United Steel Products Company, Inc.

Wm. R. Hubbell Steel Corporation

Consent of Ernst & Young LLP, Independent Registered Public Accounting Firm

We consent to the reference to our firm under the captions "Summary Consolidated Historical Pro Forma Financial Data", "Selected Historical Consolidated Financial and Other Data" and "Experts" in Amendment No. 1 to the Registration Statement (Form S-4 No. 333-135908) and related Prospectus of Gibraltar Industries, Inc. for the registration of \$204,000,000 of 8% Senior Subordinated Notes, Series B, due 2015 and to the incorporation by reference therein of our reports (a) dated March 10, 2006 with respect to the consolidated financial statements of Gibraltar Industries, Inc., Gibraltar Industries, Inc., Gibraltar Industries, Inc. included in its Annual Report (Form 10-K) for the year ended December 31, 2005, and (b) dated March 10, 2006 (except for Note 21, as to which the date is April 20, 2006) with respect to the consolidated financial statements of Gibraltar Industries, Inc. included in its Current Report on Form 8-K dated June 8, 2006, both filed with the Securities and Exchange Commission.

/s/ Ernst & Young LLP

Buffalo, New York August 7, 2006

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CONSENT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM

We hereby consent to the incorporation by reference in this Registration Statement on Form S-4/A of Gibraltar Industries, Inc. of our report dated March 9, 2005, except Note 2 and Note 21, as to which the date is November 7, 2005 and April 20, 2006, respectively, relating to the financial statements, which appears in Gibraltar's Current Report on Form 8-K dated June 9, 2006, which is incorporated by reference in this Form S-4/A. We also consent to the reference to us under the heading "Experts" in such Registration Statement.

/s/ PricewaterhouseCoopers LLP

PricewaterhouseCoopers LLP Buffalo, New York August 7, 2006

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CONSENT OF INDEPENDENT AUDITORS

We consent to the incorporation by reference in this Amendment No. 1 to Registration Statement No. 333-135908 on Form S-4 of Gibraltar Industries, Inc. of our report dated April 13, 2005, relating to the consolidated financial statements of Alabama Metal Industries Corporation and subsidiaries appearing in the Current Report on Form 8-K/ A of Gibraltar Industries, Inc. filed on November 15, 2005 and to the reference to us under the heading "Experts" in the Prospectus, which is part of this Registration Statement.

/s/ Deloitte & Touche LLP

Birmingham, Alabama August 7, 2006

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