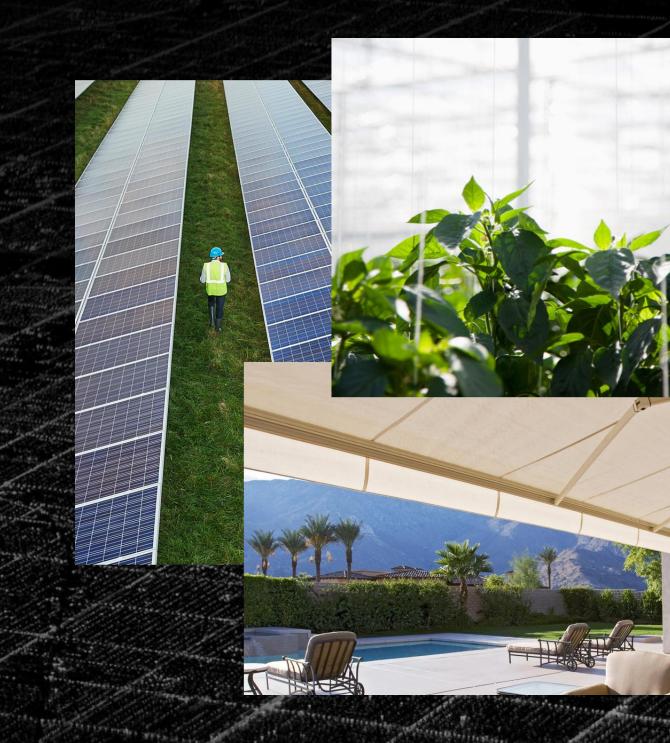
## Gibraltar Industries

Investor Presentation May 27, 2020 www.Gibraltar1.com



#### Safe Harbor Statements

#### Forward-Looking Statements

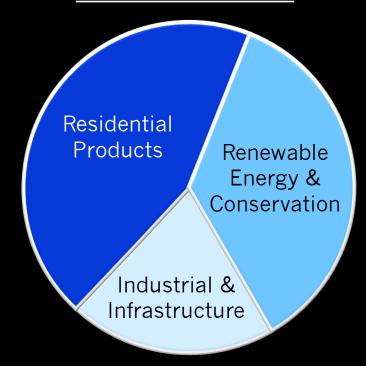
Certain information set forth in this presentation, other than historical statements, contains "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995 that are based, in whole or in part, on current expectations, estimates, forecasts, and projections about the Company's business, and management's beliefs about future operations, results, and financial position. These statements are not a guarantee of future performance and are subject to a number of risk factors, uncertainties, and assumptions. Actual events, performance, or results could differ materially from the anticipated events, performance, or results expressed or implied by such forward-looking statements. Before making any investment decisions regarding our company, we strongly advise you to read the section entitled "Risk Factors" in our most recent annual report on Form 10-K which can be accessed under the "SEC Filings" link of the "Investor Info" page of our website at www.Gibraltar1.com. We undertake no obligation to update any forward-looking statement, whether as a result of new information, future events or otherwise, except as may be required by applicable law or regulation.

#### Adjusted Financial Measures

To supplement Gibraltar's consolidated financial statements presented on a GAAP basis, Gibraltar also presented certain adjusted financial data in this presentation. Adjusted financial data excluded special charges consisting of restructuring costs primarily associated with the 80/20 simplification initiative, senior leadership transition costs, debt repayment costs, and other reclassifications. These adjustments are shown in the reconciliation of adjusted financial measures excluding special charges provided in the supplemental financial schedules that accompany the earnings news release. The Company believes that the presentation of results excluding special charges provides meaningful supplemental data to investors, as well as management, that are indicative of the Company's core operating results and facilitates comparison of operating results across reporting periods as well as comparison with other companies. Special charges are excluded since they may not be considered directly related to the Company's ongoing business operations. These adjusted measures should not be viewed as a substitute for the Company's GAAP results and may be different than adjusted measures used by other companies.

#### Who We Are

#### 2019 Revenue



- \$1B Multi-industrial serving targeted end markets
- Built on Three Strategic Pillars:
  - 1. Business System
  - 2. Portfolio Management
  - 3. Organization Development

#### 2014 - 2019 Performance

Revenue
<u>(\$M)</u>

2014 2019 CAGR%

\$862 \$1,047 4.0%

Operating <u>Margin (Adj)</u>

<u>2014</u> <u>2019</u> <u>Δ bps</u>

4.4% 10.5% 610

Earnings Per Share (Adj)

<u>2014</u> <u>2019</u> <u>CAGR%</u>

\$0.47 \$2.58 40.6%

Return On Invested Capital

<u>2014</u> <u>2019</u> <u>Δ bps</u>

3.9% 15.8% 1,190

## Investment Highlights



Multi-Industrial focused on sustainable value creation



Running pandemic playbook; good first-hand experience managing through SARS



Asset portfolio leverages core competencies in growing markets



Ample balance sheet flexibility provides resilience, supports growth



Accelerating transformation to drive growth and returns across platforms vital to core economic needs and less impacted by economic variables



Seasoned team with new senior leadership in place

## Accelerating Our Transformation Through Building Leadership Positions In Attractive Markets

#### Gibraltar's Strategic Rubric

Market Attractiveness											
Market Outlook	Demand Profile	Market Structure									
Growing and sustaining high margins and ROIC	Stable and predictable market	Business model / Iimited disruption									

Ability to Drive Value										
Market Leadership	Market Insight	Fit to Gibraltar Capability	Growth Runway							
Defensible with	Understanding	Play to	Opportunity for							
minimum	of customer and		capital							
disruption	industry	strengths	deployment							

Strategic foundation for key decisions and critical investments

Roadmap to create unique leadership and industry-leading relevance in our markets

Continuously improving growth, margin, and return profile

## Our Operating Foundation – Strengthen & Accelerate In Current Environment

Operating Pillar Core Tenets 2020 Priorities 80/20 operational excellence Modified operating protocols Innovation & new products Business continuity plans **Business System**  Continued business reviews Business models, digital Customer & Supply Chain systems Integration of recent Optimize existing portfolio acquisitions on track Portfolio Management Acquisitions to expand Active discussions continue position & shape our markets but "paused" Deployed Covid Operating Right structure and design protocols - health & safety

Filling critical roles from

strong talent pool

Talent development

"Best Place to Work"

GIBRALTAR

Organization Development

## Operating Playbook During COVID-19 Pandemic

#### **Business Situation**

All businesses deemed essential – all operating today

- Demand varies by market and business, and outlook continues to evolve as States begin opening
- Realtime collaboration with customers and supply chain
- Employee attendance remains very good

#### Repurposed three production lines to manufacture PPE

- Sunesta (HIG) face masks
- AirVent (Ventilation) face shields
- Delta Separations & Apeks hand sanitizer

#### Community support

 Food Bank donation – 3.3 million meals – distributed equally across our operations ~ 85,000 meals per location

#### Organization

- Overall disruption management going well
- Proactively managing anxiety impact health, financial
- Health of employees continues to be good
- Maintaining monthly management & execution processes

#### **Operating Protocols**

#### Compliance

- CDC and DHS recommendations, education, and awareness
- State & local mandate management and implementation
- Travel restrictions

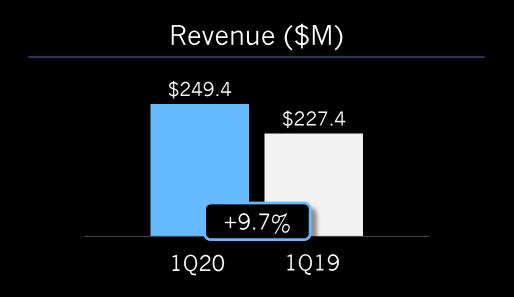
Workplace Management - Implementation started March 2020

- Business continuity processes productivity, security
- Social distancing in facilities and offices
- Work from Home process and technology
- Shift and zoning management in facilities
- Additional sanitization internal / external resources
- Temperature checks (expanding with thermometer supply)
- Communication protocol cadence, content
- Visitor requirements
- Mandatory PPE for all employees at work and have supplied PPE for family members

#### Compensation Support

- 160 hours COVID-19 pay for hourly employees
- Salary continuation for salary employees

### Consolidated 1<sup>st</sup> Quarter Performance

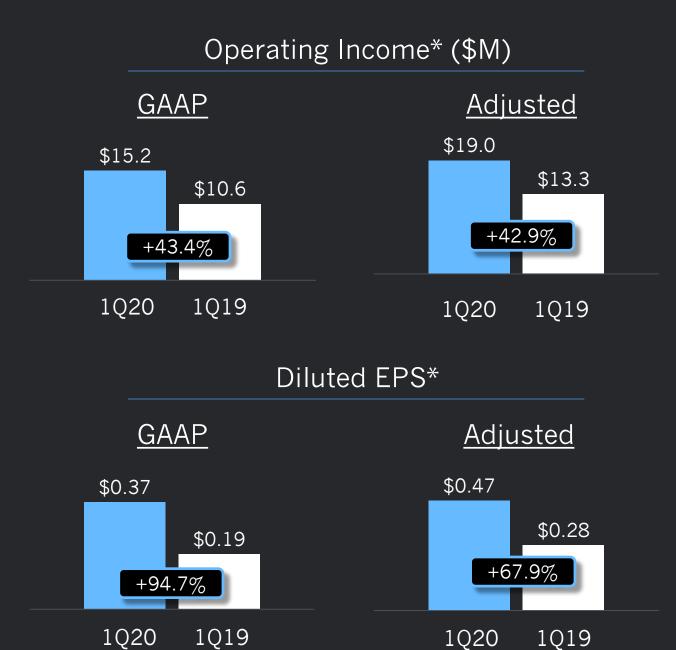


#### Revenue

- Continuing growth in renewable energy & conservation
- Acquisitions contribute 6.9% of total growth
- · Residential steady; infrastructure solid, industrial softer
- Backlog of \$258M, up 39% Y-O-Y

#### Operating Income / EPS

- Organic growth in renewables & conservation
- Price / material cost alignment
- Improved solar tracker field performance
- Drag from recent acquisitions



## Revenue Sensitivity In Current Environment

Least Affected

Impact

Most Affected

Business Segment	% of Revenue		Key Drivers
Renewable Energy & Conservation	39%	schedule cl	ket demand – backlog growing, working through project nanges due to State opening plans; looking for market to restart
Residential Building Products	41%		nand lower but driving participation gains, direct-to- r business and market has experienced a slowdown
Industrial & Infrastructure	20%	industrial c	ure remains strong, offset by decline in general lemand and lower steel market pricing, automotive or key components

Continue focus on attractive end markets

Remain close with customers

Maintain staffing to protect core

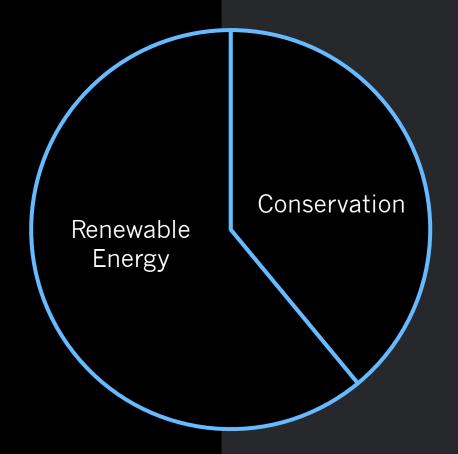
Invest in process / digitalization to emerge stronger

## Renewable Energy & Conservation 39% of 2019 Total Revenue

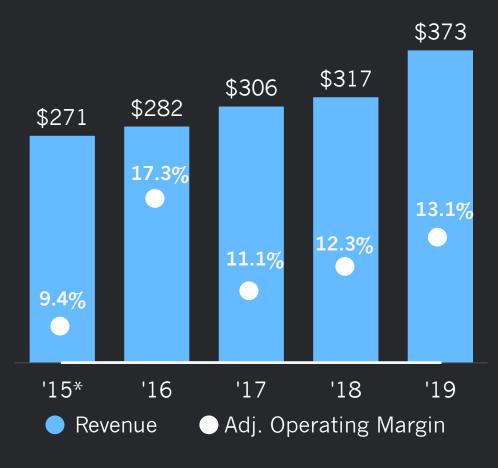
Market Segments



Business Segments



Revenue (\$M) & Margin (%)



\* Pro forma results for RBI in 2015

# Renewable Energy Platform: Solar Racking Systems & Electrical Balance of Systems (BOS)

#### Applications

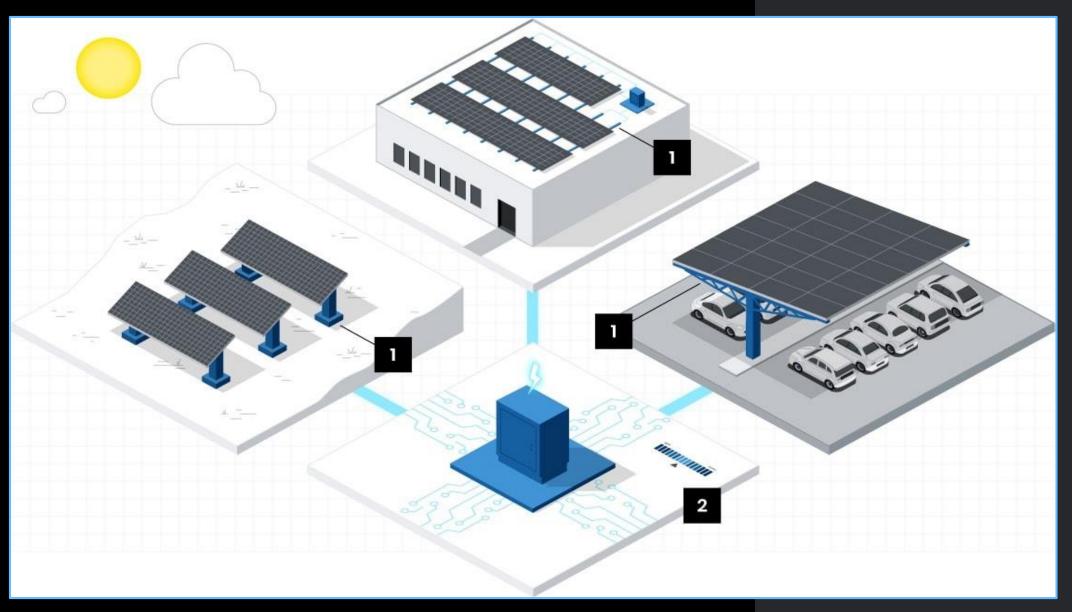
- Ground mount fixed-tilt PV arrays
- Single axis tracker
- Carport & canopy
- Design & engineering
- Project management
- Fabrication, installation



#### End markets

- Community solar
- Commercial sites carports, landfills, parking garages
- Small & mid-size utilities

# Renewable Energy Platform: Solar Mounting Systems & Electrical Balance of Systems (BOS)



- 1. Solar mounting systems
  - Design
  - Engineering
  - Manufacturing
  - Installation
- 2. Balance of systems
  - Wire harness solutions
  - DC combiner boxes
  - AC recombiners
  - Fuse boxes
  - Battery connection panels

# Conservation Platform: Commercial Greenhouses & Extraction Processing

#### Applications

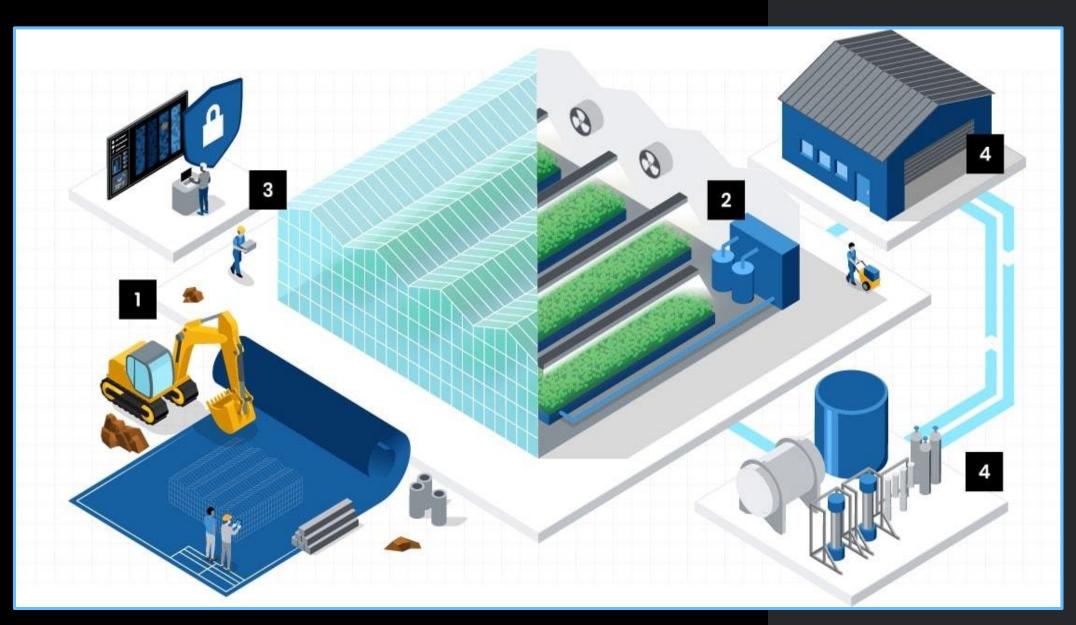
- Fruits & vegetables
- Floriculture
- Cannabis
- Extraction processing
- Public and private research
- See-through car wash



#### **End Markets**

- Medical & recreational
- Garden centers
- Nursery growers
- Seed companies
- Botanical gardens
- Atriums, canopies

# Conservation Platform: Commercial Greenhouses & Extraction Processing



- 1. Facility design
  - Design & consultation
  - Site development
  - General contracting
- 2. Environmental systems
  - Dehumidification
  - Lighting
  - Irrigation
  - Fertigation
  - Benching
- 3. Operations
  - Maintenance systems
  - Security
- 4. Extraction processing systems
  - Processing building
  - Refinement technology

## Recent Acquisitions – Conservation Platform

#### Commercial Greenhouse



- Completed Q1 2020
- Greenhouse manufacturer & full-service turnkey site provider

   built 600+ acres of growing sites since 2005
- Establishes Gibraltar N.A.
   Market leader in organics, fruits
   & vegetables
- \$7M purchase price; \$25M working capital investment
- \$75M revenue run rate

#### **Extraction Processing**



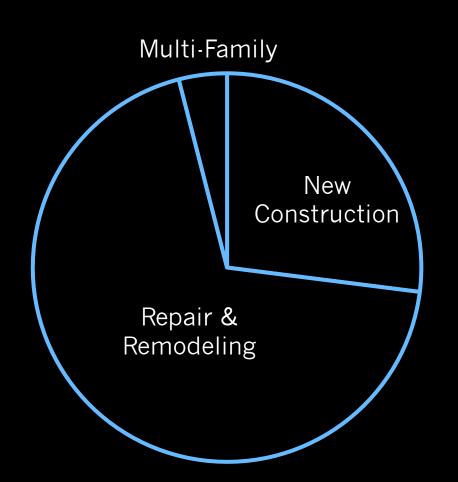
- 1st Investment, Completed Q3 2019
- Designer & Manufacturer of Botanical Oil Extraction Systems Utilizing Subcritical And Supercritical CO2
- \$12.5M In An All Cash Transaction
- June 30, 2019 TTM Revenues: \$17.7M



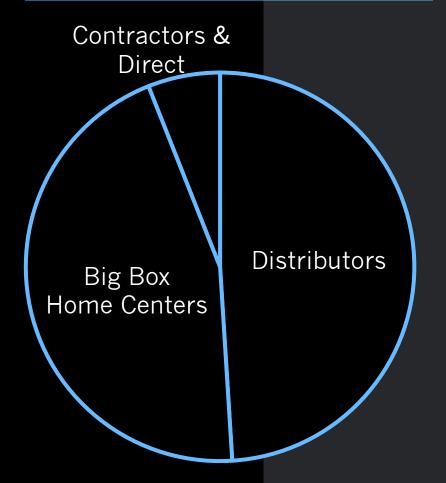
- 2<sup>nd</sup> investment, completed Q1 2020
- Designer & manufacturer of closed-loop ethanol extraction systems, evaporation and distillation equipment & service
- \$50M in an all cash transaction
- 2019 revenue: \$46M

# Residential Building Products 41% of 2019 Revenue

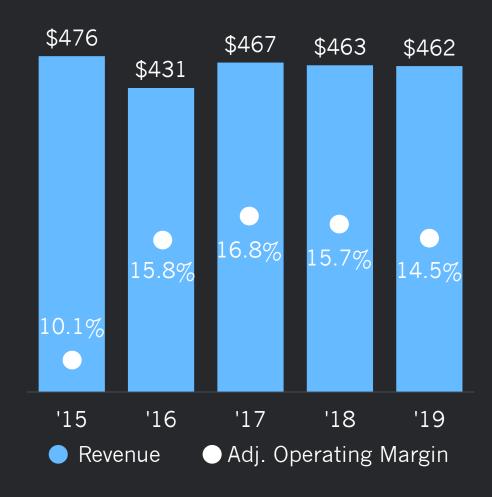
Market Segments



Market Channels



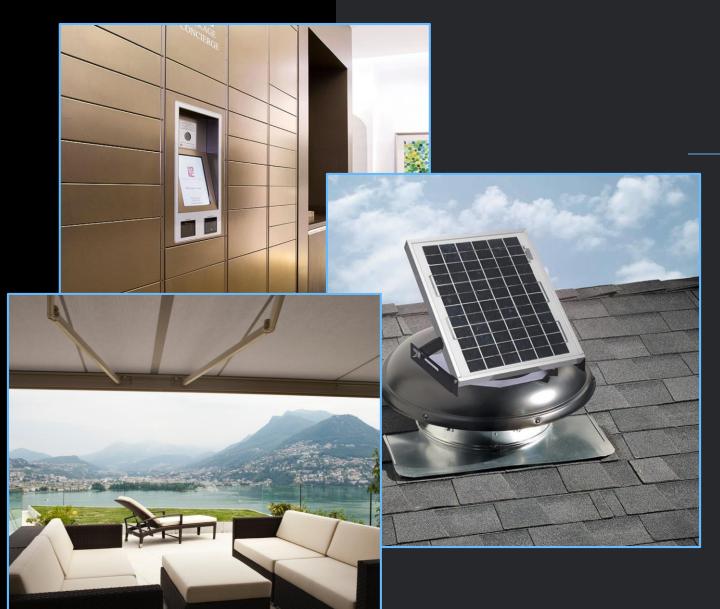
Revenue (\$M) & Margin (%)



## Residential Building Products Platform

#### **Applications**

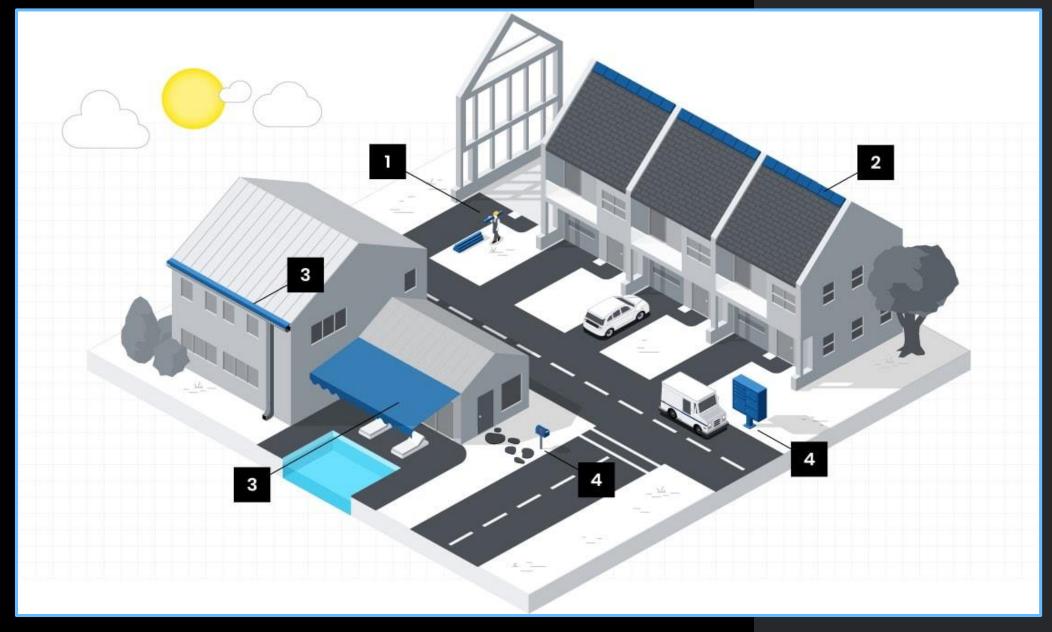
- Mail & package delivery& secure storage
- Ventilation & whole house air management
- Water protection via flashing & trims
- Comfort shading & gutter protection



#### **End Markets**

- New construction single & multifamily housing
- Residential repair & remodeling
- Big box retail & residential product wholesalers
- Direct to consumer

## Residential Building Products



#### 1. Construction

- Metal building products
- Roofing accessories
- Rain ware systems

#### 2. Protection

- Attic ventilation
- Roofing accessories

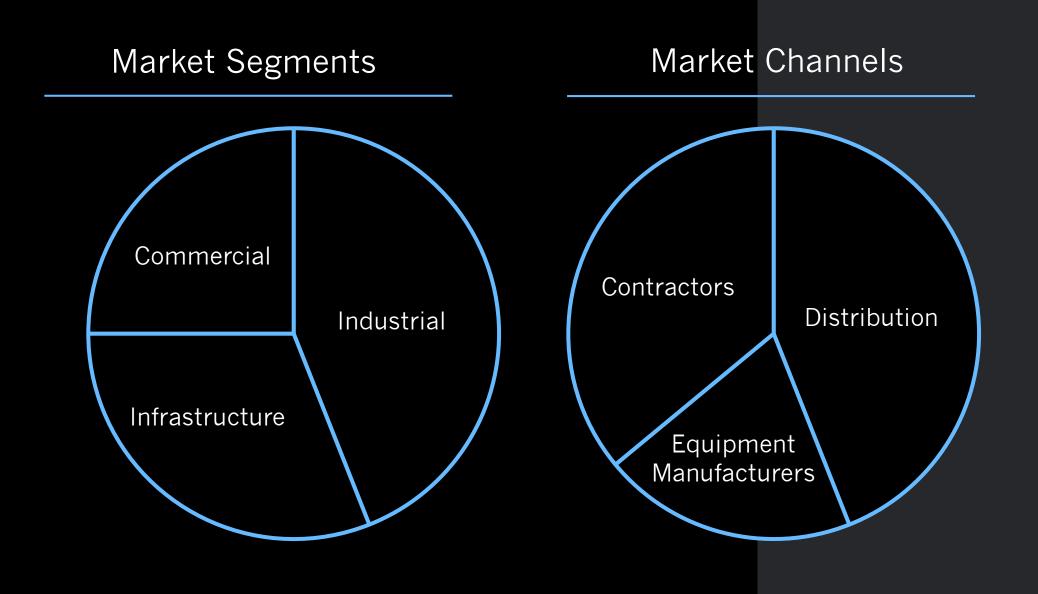
#### 3. Comfort

- Awnings
- Gutter protection

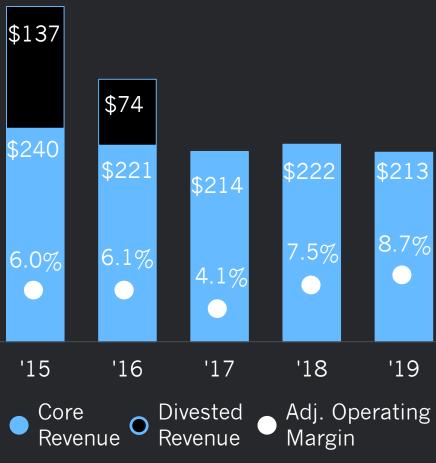
#### 4. Postal & parcel storage

- Single-home mailbox
- Multi-family mailbox

## Industrial & Infrastructure Segment 20% of 2019 Revenue



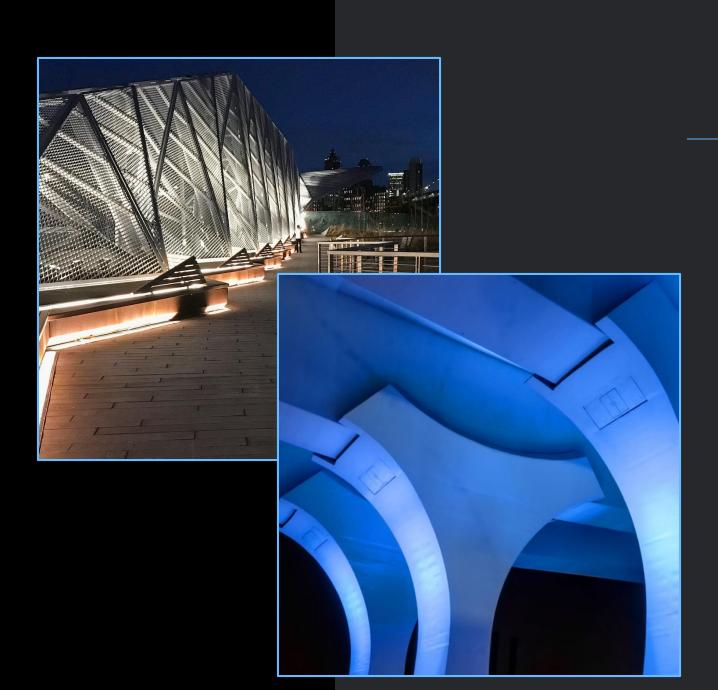
Revenue (\$M) & Margin (%)



#### Industrial & Infrastructure Platform

#### **Applications**

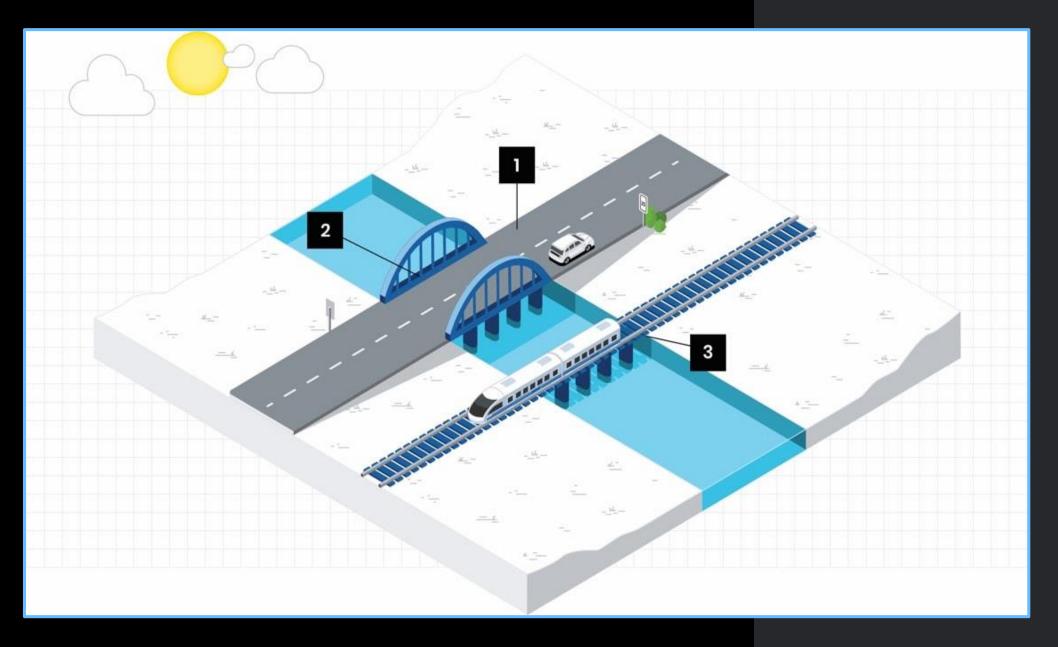
- Support bridge functionality under varying weight, wind, heat, and seismic conditions
- Perimeter security solutions
- Walkways / catwalks
- Architectural facades



#### End markets

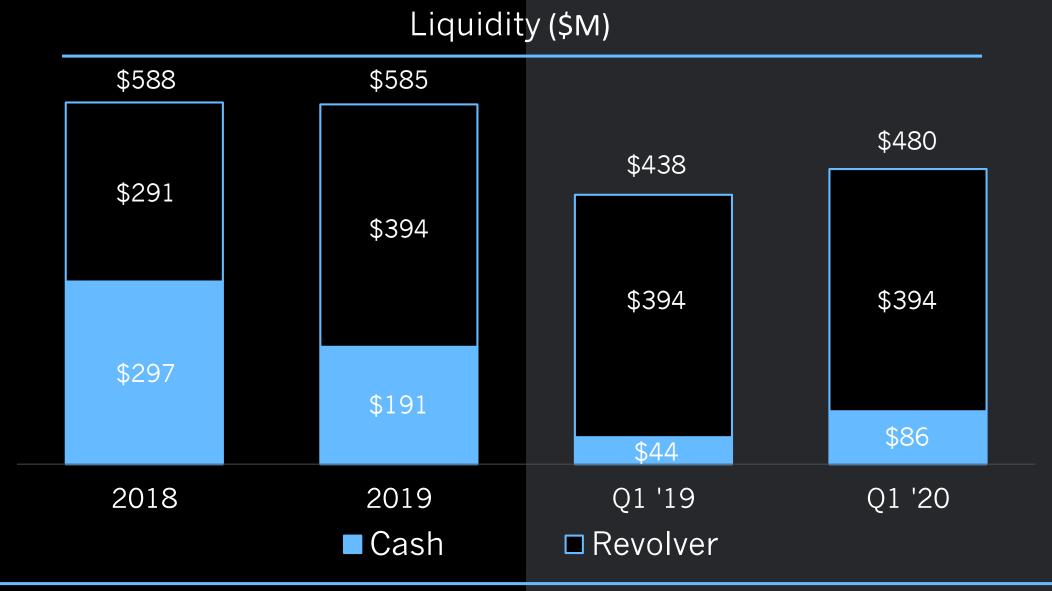
- Bridge and elevated highway construction
- High-speed rail transportation
- Airport runways, parking garages
- Utility sub-stations
- Commercial buildings

### Industrial & Infrastructure



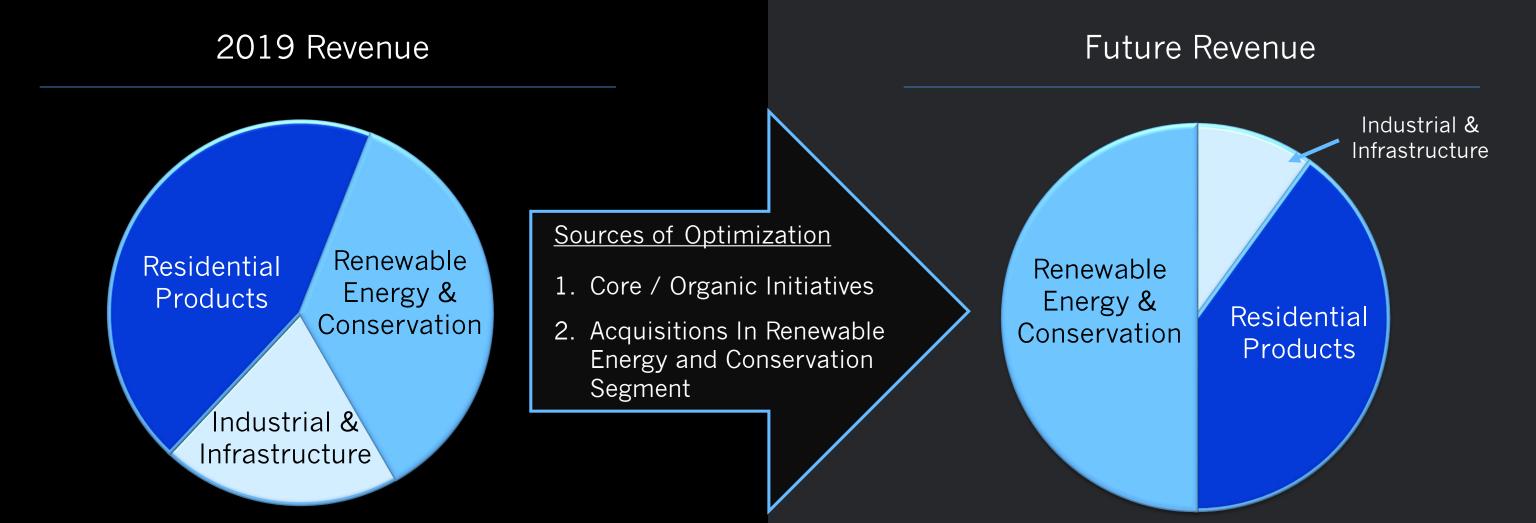
- 1. Sealants
  - Pavement
  - Concrete
- 2. Bridges
  - Expansion joints
  - Structural bearings
  - Protection systems
- 3. Architectural metals
  - Expansion joints
  - Security products
  - Expanded & perforated

## Balance Sheet Provides Resilience, Supports Growth



1.7x Leverage & 0.0x Net Leverage in 2018, No Outstanding Borrowings Since Q1 19

### Improving Growth Profile Through Portfolio Optimization



## APPENDIX

#### Q1 2020 RECONCILIATION OF ADJUSTED MEASURES

	THREE MONTHS ENDED MARCH 31, 2020												
	AsReportedin GAAP Statements		Acquisition Related Items		Restructuring Charges		Senior Leadership Transition Costs		Adjusted Financial Measures				
Net Sales													
Renewable Energy & Conservation	\$	96,497	\$	-	\$	-	\$	-	\$	96,497			
Residential Products		103,419		-		-		-		103,419			
Industrial & Infrastructure Products		49,801		-		-		-		49,801			
Less: Inter-Segment Sales		(278)		-		-		-		(278)			
		49,523		-		-		-		49,523			
Consolidated Sales		249,439		-		-		-		249,439			
Income from operations													
Renewable Energy & Conservation		5,699		1,001		18		-		6,718			
Residential Products		13,725		-		221		-		13,946			
Industrial & Infrastructure Products		3,989		-		(2)		-		3,987			
SegmentsIncome		23,413		1,001		237		-		24,651			
Unallocated corporate expense		(8,223)		259		54		2,226		(5,684)			
Consolidatedincomefromoperations		15,190		1,260		291		2,226		18,967			
Interest expense		(47)		-		-		-		(47)			
Other expense (income)		192		-		-		-		192			
Income before income taxes		15,045		1,260		291		2,226		18,822			
Provision for income taxes		2,986		316		73		-		3,375			
Incomefromcontinuingoperations	\$	12,059	\$	944	\$	218	\$	2,226	\$	15,447			
Incomefrom continuing operations per share - diluted	\$	0.37	\$	0.03	\$	0.01	\$	0.06	\$	0.47			

#### Q1 2019 RECONCILIATION OF ADJUSTED MEASURES

	THREE MONTHS ENDED MARCH 31, 2019												
	AsReportedin GAAP Statements		Restructuring Charges		Senior Leadership Transition Costs		NoteRe- Financing		Fi	djusted nancial easures			
Net Sales													
Renewable Energy & Conservation	\$	68,837	\$	-	\$	-	\$	-	\$	68,837			
Residential Products		103,709		-		-		-		103,709			
Industrial & Infrastructure Products		55,188		-		-		-		55,188			
Less: Inter-Segment Sales		(317)		-		-		-		(317)			
		54,871		-		-		-		54,871			
Consolidated Sales		227,417		-		-		-		227,417			
Incomefromoperations													
Renewable Energy & Conservation		1,632		94		-		-		1,726			
Residential Products		12,090		151		-		-		12,241			
Industrial & Infrastructure Products		4,129		(33)		-		-		4,096			
SegmentsIncome		17,851		212		-		-		18,063			
Unallocated corporate expense		(7,285)		7		2,495		-		(4,783)			
Consolidatedincomefromoperations		10,566		219		2,495		-		13,280			
Interest expense		2,061		-		-		(1,041)		1,020			
Other expense (income)		589		-		-		-		589			
Income before income taxes		7,916		219		2,495		1,041		11,671			
Provisionforincometaxes		1,571		54		621		260		2,506			
Incomefromcontinuingoperations	\$	6,345	\$	165	\$	1,874	\$	781	\$	9,165			
Incomefrom continuing operations per share - diluted	\$	0.19	\$	0.01	\$	0.06	\$	0.02	\$	0.28			

		T	WELVE MON	ITHS EN	DED DECEM	BER 31,	2019		
	Reportedin GAAP atements	Restructuring & Acquisition- Related Items		Senior Leadership Transition Costs		Debt Repayment		F	djusted ïnancial leasures
Net Sales									
Renewable Energy & Conservation	\$ 373,023	\$	-	\$	-	\$	-	\$	373,023
Residential Products	461,630		-		-		-		461,630
Industrial & Infrastructure Products	213,805		-		-		-		213,805
Less: Inter-Segment Sales	 (1,019)		-		-		-		(1,019)
	 212,786		-		-		-		212,786
Consolidated Sales	1,047,439		-		-		-		1,047,439
Income from operations									
Renewable Energy & Conservation	47,558		1,490		-		-		49,048
Residential Products	63,047		3,857		78		-		66,982
Industrial & Infrastructure Products	 13,455		4,978		-		-		18,433
SegmentsIncome	124,060		10,325		78		-		134,463
Unallocated corporate expense	 (36,221)		2,145		9,666		-		(24,410)
Consolidatedincomefromoperations	87,839		12,470		9,744		-		110,053
Interest expense	2,205		-		-		(1,079)		1,126
Other expense	 871		-		-		-		871
Income before income taxes	84,763		12,470		9,744		1,079		108,056
Provision for income taxes	 19,672		3,180		615		269		23,736
Income from continuing operations	\$ 65,091	\$	9,290	\$	9,129	\$	810	\$	84,320
Incomefrom continuing operations per share - diluted	\$ 1.99	\$	0.28	\$	0.28	\$	0.03	\$	2.58

			T۱	WELVE MON	THS END	ED DECEM	BER 31, 2	2018		
	AsReportedir GAAP Statements		Restructuring & Acquisition Related Items		Senior Leadership Transition Costs		Tax Reform		F	Adjust ed Financial Measures
Net Sales										
Renewable Energy & Conservation	\$	317,253	\$	-	\$	-	\$	-	\$	317,253
Residential Products		463,216		-		-		-		463,216
Industrial & Infrastructure Products		223,006		-		-		-		223,006
Less: Inter-Segment Sales		(1,103)		-		-		-		(1,103)
		221,903		-		-		-		221,903
Consolidated Sales		1,002,372		-		-		-		1,002,372
Income from operations										
Renewable Energy & Conservation		37,423		1,424		178		-		39,025
Residential Products		69,838		3,107		-		-		72,945
Industrial & Infrastructure Products		15,336		1,402		-		-		16,738
SegmentsIncome		122,597		5,933		178		-		128,708
Unallocated corporate expense		(28,629)		935		414		-		(27,280)
Consolidatedincomefromoperations		93,968		6,868		592		-		101,428
Interest expense		12,064		-		-		-		12,064
Other expense (income)		1,959		(3,060)		-		-		(1,101)
Income before income taxes		79,945		9,928		592		-		90,465
Provision for income taxes		16,136		4,889		(106)		(225)		20,694
Incomefrom continuing operations	\$	63,809	\$	5,039	\$	698	\$	225	\$	69,771
Incomefrom continuing operations per share - diluted	\$	1.96	\$	0.15	\$	0.02	\$	0.01	\$	2.14

		eportedin GAAP atements	Restructuring & Acquisition- Related Items		Senior Leadership Transition Costs		Portfolio Management		Tax Reform		F	djusted inancial leasures
Net Sales	_		_				_		_		_	
Renewable Energy & Conservation	\$	306,351	\$	-	\$	-	\$	-	\$	-	\$	306,351
Residential Products		466,603		-		-		-		-		466,603
Industrial & Infrastructure Products		215,211		-		-		-		-		215,211
Less: Inter-Segment Sales	_	(1,247)		-		-		-		-		(1,247)
	<u> </u>	213,964		-		-		-		-		213,964
Consolidated Sales		986,918		-		-		-		-		986,918
Income from operations												
Renewable Energy & Conservation		30,218		1,155		252		2,340		-		33,965
Residential Products		76,893		1,403		-		-		-		78,296
Industrial & Infrastructure Products		8,159		49		260		287		-		8,755
SegmentsIncome		115,270		2,607		512		2,627		-		121,016
Unallocated corporate expense		(22,421)		407		193		-		-		(21,821)
Consolidatedincomefromoperations		92,849		3,014		705		2,627		-		99,195
Interest expense		14,032		-		-		-		-		14,032
Other expense		909		-		-		-		-		909
Income before income taxes		77,908		3,014		705		2,627		-		84,254
Provision for income taxes		14,943		1,118		272		80		12,535		28,948
Incomefromcontinuingoperations	\$	62,965	\$	1,896	\$	433	\$	2,547	\$	(12,535)	\$	55,306
Incomefrom continuing operations per share - diluted	\$	1.95	\$	0.06	\$	0.01	\$	0.08	\$	(0.39)	\$	1.71

	AsReportedin GAAP Statements		Acquisition- Related Items		Restructuring Charges		Senior Leadership Transition Costs		Portfolio Management			Adjusted Financial Measures
Net Sales							_		_		_	
Renewable Energy & Conservation	\$	282,025	\$	-	\$	-	\$	-	\$	-	\$	282,025
Residential Products		430,938		-		-		-		-		430,938
Industrial & Infrastructure Products		296,513		-		-		-		-		296,513
Less: Inter-Segment Sales		(1,495)		-		-		-		-		(1,495)
		295,018		-		-		-		-		295,018
Consolidated Sales		1,007,981		-		-		-		-		1,007,981
Incomefromoperations												
Renewable Energy & Conservation		43,214		981		914		-		3,670		48,779
Residential Products		65,241		-		2,533		504		-		68,278
Industrial & Infrastructure Products		1,306		-		2,401		-		14,346		18,053
SegmentsIncome		109,761		981		5,848		504		18,016		135,110
Unallocated corporate expense		(36,273)		228		-		2,197		58		(33,790)
Consolidated income from operations		73,488		1,209		5,848		2,701		18,074		101,320
Interest expense		14,577		-		-		-		-		14,577
Other expense		8,928		-		-		-		(8,763)		165
Income before income taxes		49,983		1,209		5,848		2,701		26,837		86,578
Provision for income taxes		16,264		497		2,406		1,111		12,659		32,937
Income from continuing operations	\$	33,719	\$	712	\$	3,442	\$	1,590	\$	14,178	\$	53,641
Incomefrom continuing operations per share - diluted	\$	1.05	\$	0.02	\$	0.11	\$	0.05	\$	0.44	\$	1.67

	TWELVE MONTHS ENDED DECEMBER 31, 2015											
	AsReportedin GAAP Statements		Acquisition- Related Items		Gain on Facility Sale/ Restructuring Charges		Int angible Asset Impairment		Reclassof Hedging Activity		Adjust ed Financial Measures	
Net Sales												
Renewable Energy & Conservation	\$	188,532	\$	-	\$	-	\$	-	\$	-	\$	188,532
Residential Products		475,653		-		-		-		-		475,653
Industrial & Infrastructure Products		378,224		-		-		-		-		378,224
Less: Inter-Segment Sales		(1,536)		-		-		-		-		(1,536)
		376,688		-		-		-		-		376,688
Consolidated Sales		1,040,873		-		-		-		-		1,040,873
Income from operations												
Renewable Energy & Conservation		12,659		5,362		-		-		-		18,021
Residential Products		46,804		-		952		440		3,256		51,452
Industrial & Infrastructure Products		15,581		-		2,553		4,423		-		22,557
SegmentsIncome		75,044		5,362		3,505		4,863		3,256		92,030
Unallocated corporate expense		(26,312)		732		2,523		-		-		(23,057)
Consolidatedincomefromoperations		48,732		6,094		6,028		4,863		3,256		68,973
Interest expense		15,003		-		-		-		-		15,003
Otherincome		(3,371)		-		-		-		3,256		(115)
Income before income taxes		37,100		6,094		6,028		4,863		-		54,085
Provision for income taxes		13,624		2,302		2,332		1,434		-		19,692
Incomefromcontinuingoperations	\$	23,476	\$	3,792	\$	3,696	\$	3,429	\$	-	\$	34,393
Incomefrom continuing operationsper share - diluted	\$	0.74	\$	0.12	\$	0.12	\$	0.11	\$	-	\$	1.09

	 TWELVE MONTHS ENDED DECEMBER 31, 2014										
	eportedin GAAP atements		quisition ted Items		ucturing Costs		gible Asset pairment	F	djusted inancial leasures		
Net Sales											
Residential Products	431,915		-		-		-		431,915		
Industrial & Infrastructure Products	431,432		-		-		-		431,432		
Less: Inter-Segment Sales	 (1,260)		-		-		-		(1,260)		
	 430,172		-		-		-		430,172		
Consolidated Sales	862,087		-		-		-		862,087		
Incomefromoperations											
Residential Products	16,416		206		752		15,435		32,809		
Industrial & Infrastructure Products	 (74,634)		-		919		92,535		18,820		
SegmentsIncome	(58,218)		206		1,671		107,970		51,629		
Unallocated corporate expense	 (12,199)		(1,594)		-		-		(13,793)		
Consolidatedincomefromoperations	(70,417)		(1,388)		1,671		107,970		37,836		
Interest expense	14,421		-		-		-		14,421		
Other expense (income)	 (88)		-		-		-		(88)		
Income before income taxes	(84,750)		(1,388)		1,671		107,970		23,503		
Provision for income taxes	 (2,958)		(510)		593		11,811		8,936		
Incomefromcontinuingoperations	\$ (81,792)	\$	(878)	\$	1,078	\$	96,159	\$	14,567		
Incomefrom continuing operations per share - diluted	\$ (2.63)	\$	(0.02)	\$	0.03	\$	3.09	\$	0.47		

#### ROIC CALCULATION RECONCILIATION

	 2014	014 2015		2016		2017		2018		2019	
Net (Loss) / Income - GAAP	\$ (81,792)	\$	23,476	\$ 33,719	\$	62,965	\$	63,809	\$	65,091	
Adjustments for special charges, net of taxes	96,359		10,917	19,922		4,876		5,737		19,229	
Tax reform transition adjustment	-		-	-		(12,535)		225			
Adjusted Net Income	\$ 14,567	\$	34,393	\$ 53,641	\$	55,306	\$	69,771	\$	84,320	
Tax effected interest expense	8,938		9,493	9,032		9,205		9,260		878	
Adjusted net income before interest	\$ 23,505	\$	43,886	\$ 62,673	\$	64,511	\$	79,031	\$	85,198	
Average adjusted invested capital (1)	\$ 600,962	\$	541,176	\$ 534,030	\$	511,112	\$	541,823	\$	537,531	
Return on invested capital	3.9%		8.1%	11.7%		12.6%		146%		15.8%	

<sup>(1)</sup> Average adjusted invested capital was based on the 13-month average of total stockholders' equity adjusted for special charges plus net debt for the period ended December 31. Amount are unaudited & in 1000's

